Legend for icons

Please note: the purpose of the icons is to provide you with a quick overview and a rough indication of the product features to which the corresponding information relates. You can find details of product characteristics in the "technical data" sections on the product pages.
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Eight brands, one promise: uncompromising quality – worldwide

ÖLFLEX® has become synonymous with power and control cables. Our flexible and oil-resistant cables satisfy the highest demands and can withstand even the very toughest conditions.

Our high-quality UNITRONIC® data network cables and field bus components provide a forward-looking solution for all applications in industrial machinery and plant engineering. From transmission of simple control signals to field bus signals in complex network structures – we offer a dependable cabling and connection solution for almost every situation.

Our ETHERLINE® branded products open up a secure, fast and reliable path to the future of Ethernet applications. The systems are made up of durable and robust cables and connection components for passive network technology, and deliver an effective solution for almost any application, particularly in an industrial environment.

HITRONIC® fibre optic cables make transmitting large data volumes easy: fault free, bug proof and at almost light speed. Even electromagnetic radiation does not interfere with the transmission. The HITRONIC® range includes the ideal solution for indoor or outdoor use, for demanding conditions, and even for use in power chains.

EPIC® industrial connectors can be found everywhere in industrial machinery and plant engineering, for measuring, control and drives. EPIC® is a flexible system of housings, inserts and contacts: all extremely robust, absolutely safe and simplicity itself to assemble.

Simply feed in the cable and twist. That’s it. Our SKINTOP® cable glands provide secure connections in no time. The universal systems are simple but effective. They secure and centre the cable, hermetically seal it and guarantee optimum strain relief.

The universal range of SILVYN® protection and guidance systems protect cables effectively against dust, moisture, mechanical, thermal and chemical influences. The versatile SILVYN® CHAIN range of energy supply chains also protects and guides cables in dynamic applications.

The requirement: permanent marking. The solution: FLEXIMARK®. These sophisticated systems mean that a clear overview inside a control cabinet is no longer just a pipe dream. From simple labels for manual marking through to electronic markings, the FLEXIMARK® range is guaranteed to be permanent.
We want to help you become even more productive and successful. This is why we work tirelessly on optimising our processes. We do everything to make sure we always find the best solution for you and also provide you with quick, efficient and effective support.

No matter where you are – we are always by your side. Our plants, sales companies, partners and, above all, our competent teams of advisers ensure we offer you a comprehensive service on every continent. We do not simply distribute cable technology, we also manufacture our products ourselves – which represents another advantage for you. As a manufacturer with 17 of our own production facilities, you will benefit from our expertise in the development, design and manufacture of cables, system products and cable accessories. Thanks to this expertise, we can guarantee that LAPP will provide you with the quality that you require and that you demand.

You can always rely on quality from LAPP - wherever you are in the world. This is also embodied by our strong brands.
Lapp Systems GmbH – your system partner with development expertise

From consultation on system development to production, testing, logistics and aftersales services, Lapp Systems offers you everything from a single source. We are fast, flexible and represented worldwide thanks to our anchoring at LAPP.

Facts and figures
• Founded in 1983
• 100% subsidiary of Lapp Holding AG
• 300 employees at 3 production sites

Certification
• ISO TS 16949:2009
• ISO 9001:2008
• ISO 50001:2011
• Implementation of ISO 14001

OUR SERVICES

System assembly
Individual cable systems and assemblies for industrial applications.

Power chains
Power chain assembly optimally tailored to and manufactured for your application.

e-Mobility
Our strengths: charging cables, high-voltage cabling and cable harnesses.

Spiral cables
We offer tailored solutions as a leading manufacturer of spiral and helical cables.

Servo cables
Assembled servo cable systems, manufactured from high-quality, in-house branded products.

Fibre optic cables
Special lengths and individual assemblies ready for immediate installation.
There are few industries which are as multifaceted and demanding when it comes to the requirements and operating conditions as the food and beverage industry. The strict hygiene and cleanliness requirements that exist in the food processing segment also apply to its machineries and electrical components.

There are complex requirements for cables and accessories in the food and beverage industry, as well as in bottling and food packaging plants. They must be resistant to a whole host of chemical, thermal and physical stresses so that they can fulfill their functions reliably even when used in refrigerated areas and damp environments. Hygiene takes top priority when it comes to food production. As a result, resistance to aggressive industrial cleaning and alkali agents which are commonly used during cleaning processes becomes particularly important.

As a long-term partner to the mechanical and plant engineering industry, LAPP has a comprehensive range of standard and specialised products that meet the requirements of the food and beverage industry. Our proven and tested range of products consists of a solution for almost any application. Our in-house laboratory and testing facilities are also an important source of support.

We have been collaborating with many different partners throughout the entire food and beverage industry and are familiar with the specific requirements of this industry. In this way, we can develop a credible solution for each application related to:

- Dairy processing/dairy technology
- Meat and fish processing
- Baking and confectionery processing
- Bottling plants
- Packaging machines
- Beverage carton manufacturing
Cables and connectors for the food industry

Wherever food is affected, hygiene is at the top of the agenda. Production facilities should therefore be designed according to the principles of hygienic design. Cables, connectors and housing bushings play an important role. Minimising downtime, ensuring quality, protecting employees – while these are priorities in all industrial sectors, they are particularly important in food production. In the food and beverage industry, once the processing of perishable foodstuffs ceases, it leads to profit losses as well as high costs as a result of waste disposal and the need to restart production.

Quality is another important factor for the industry – if the quality is insufficient, consumers become dissatisfied and it could also put their health at risk. It is therefore important that the production facilities are regularly cleaned to remove dirt and germs. This is often done using steam jets and either acidic or alkaline cleaning agents, aggressive cleaning agents in a dry process or the most recent innovation: dry ice. In each case, the facilities are exposed to highly strenuous conditions, the details of which can vary greatly. Therefore, all components need to be designed in such a way that, even under such diversified degrees of stress, they remain permanently sealed and functional, while being made from shapes and materials which do not provide a breeding ground for germs.

Robust against cleaning agents and foodstuffs

The strictest hygiene requirements are placed on the Hygienic Design Zone and the Splash Zone – these areas need to be thoroughly cleaned at regular intervals. The components in the machines and facilities in these zones are subject to product-specific hygiene regulations. Depending on the food to be processed and the materials and design of the facility, various cleaning options can be used to avoid food contamination and keep the facility in good condition for as long as possible. Aggressive cleaning agents, such as corrosive acids and alkalines in various concentrations, are used in several working steps according to how dirty the facility is. They can be used in a dry process by applying them and wiping them off or as a low- or high-pressure cleaning solution. Visual residues are removed manually or in a pre-rinsing process, organic matter is removed using an alkaline cleaning agent, inorganic residues using acid-based agents and microorganisms are destroyed using disinfectants with a rinse between each step. Dry-ice blasting is a trend, and it acts as an alternative for users who do not want to use a cleaning agent. Dry-ice particles at temperatures of -78 °C are applied to extremely dirty components, e.g. boilers or the insides of ovens, at a pressure of two to six bar. The dirt freezes and becomes brittle so that it can be quickly and safely removed.

In practice, the machines and facilities are cleaned several times a day (depending on the foodstuffs being produced), which has a major impact on efficiency. Cleaning also incurs high costs as it requires the use of either your own staff or cleaning and hygiene service providers. At the component level, hygienic design decreases the time needed to clean machine and facility components. If components are easier to clean, this will also have a positive effect on the concentration of the cleaning agent and

Three hygiene zones

The first prerequisite is that the right components are selected for the Hygienic Design Zone, Splash Zone and Non-Product Zone when constructing the facilities, and that these components are used correctly. Industrial working groups such as “Safe Food Factory” in the Benelux states are compiling recommendations for this. Broadly speaking, the closer a component comes to foodstuffs, the higher the requirements.

Andreas Bauer is Head of Product Management for system products at U.I. Lapp GmbH
disinfectant for each facility. This reduces cost and saves the environment. Lower concentrations of cleaning agents and disinfectants also have a positive impact on the durability of the materials, which reduces the risk of downtime.

The fact is that whether you are cleaning using high pressure, aggressive chemicals or dry ice, only a few materials can withstand this treatment over an extended period of time. The top choice is stainless steel, which is used almost exclusively, particularly in the Hygienic Design Zone. Tubes and cables were also once laid in stainless steel pipes, but this is an expensive method, so equipment manufacturers and their customers prefer an open installation of cables and conduits wherever possible. These installations also need to be able to withstand the cleaning procedures, otherwise there is a risk that a cable could lose its insulation.

To give a drastic example, if unsuitable components are used, the screw joints could corrode and the cable insulation could swell (see image above). The components would lose some of their functionality and it could result in hazardous situations. Another cause of wear is often the food being processed. As such, the focus should be shifted away from the resistance to cleaning agents and disinfectants themselves. Bio-oils, fats, fruit acids, lactic acids, etc. can have a significant impact on the components’ long-term functionality. To give an example, in a bakery, outgassing from the dough had caused a PVC sheath on a standard cable to swell and become brittle. This could have caused a short circuit or electric shocks, and the staff were in acute danger. The plastic also could have fallen into the dough. The cables needed to be replaced, which led to lengthy downtime. This could have been avoided if ÖLFLEX® ROBUST cables had been used.

Choosing suitable components and their proper use can have direct impacts on the safety of staff and the final product quality. We have gained a wealth of experience in our international laboratories over the past few years. Around 100 different cleaning agents and more than 700 other substances, such as oils, fats and emulsions, have already been tested on our product materials. Customer-specific tests are the most important here. From experience, we know that differing results can often be expected due to changing requirements, e.g. the concentration of the substances or varying temperatures. If the results are transferable, we can use them as an excellent basis for product recommendations. Customer-specific tests are also beneficial in other respects. In addition to cables, marking systems – such as the FLEXIMARK® LCK wrapping labels – also underlie resistance tests. The benefits of this include a minimal clearance volume and a high resistance to substances with an acid and alkaline base.

In the food and beverage industry, cables and cabling components are subjected to particularly strenuous conditions. If unsuitable components are used, then screw joints could corrode and the cable insulation could swell, as can be seen in the image. The components would lose some of their functionality and it could result in hazardous situations.
Loops along the cables trap dirt and are tough to clean, so they should be avoided in food production.

**Best practice: loose cabling**

The Safe Food Factory working group is tasked with discussing how such hazards can be prevented. One important aspect is the type of installation: cables are often bundled more tightly together than they ought to be. Loose cabling with a bit of space would be better for easy cleaning. However, technical inspectors normally put great emphasis on the use of fixed installations – a happy medium needs to be found. The members of the working group also recommend not using overly long cables. Cables are often installed with a reserve. Although this is convenient, it is dangerous from an electrical perspective (in terms of bundling). The cables also form loops that catch dirt and are tough to clean. Generally speaking, cables should be kept as far away as possible from the areas requiring thorough cleaning. The use of hybrid cables – in which several cables are combined into one – is also beneficial as there are fewer gaps where impurities can later settle.

There are contradictory requirements in the USA: on the one hand, companies who want to export to the USA face the NFPA requirements for maximum fire protection. On the other hand, the FDA is critical of cables with reduced flame-propagation since some fire-retardant additives are prone to outgassing and can therefore contaminate raw materials. As such, the overriding requirement needs to be determined on an individual basis.

**The application is the crucial factor**

It is not always possible to keep cables out of the Hygienic Design Zone, for example those found in temperature or capacitive level sensors in a fermenter. These cables need special protection, if not in stainless steel pipes, then in protective conduits. This also makes them easier to clean. Nevertheless, there is a further complication when it comes to major temperature fluctuations: condensation may form and collect in the protective conduit, which is not hygienic in the long term. In this case, a highly resistant cable in an open installation connected to a suitable cable gland is the better choice. However, there is not a universal “best solution” – each individual case needs to be considered. LAPP’s application engineers can help you to find the best solution. For users, it is important to bear in mind how individual components interact. We therefore recommend choosing a supplier who can offer competent advice on all connection technology with an extensive product portfolio of cables, connectors and accessories that comply with hygienic design requirements. Hygienic design is increasingly in demand. It has brought about major progress in terms of quality, safety and efficiency in the food and beverage industry. According to this principle, facilities should be constructed in such a way that germs cannot take hold in the first place. The facilities should also be very robust and easier and quicker to clean.
At first glance, components in hygienic design, and specially designed accessories, are often seen as a way to increase prices — which is why they have not been universally implemented in practice. The focus soon shifts to the higher expenditure in comparison to standard products rather than the long-term benefits. But it is worth noting that the higher the components’ quality and level of suitability, the lower the running costs will be because these components are more durable and easier to clean. By contrast, unsuitable components could cause enormous damage.

A breeding ground for germs caused by a crack in a component that is not compliant with hygienic design could mean expensive unplanned maintenance or even downtime for the facility operator. Contaminated food would need to be thrown out or, in a worst-case scenario, recalled. In addition to the direct costs, this could lead to long-term damage for the brand.

**No germs allowed**
The SKINTOP® HYGIENIC cable gland is one of the products that meets the particularly stringent hygienic design requirements. It follows the general design principles of DIN EN 1672-2 for the food industry and is certified according to the latest EHEDG testing.

It does not provide any surfaces for contaminants to attack. All seals are fixed tightly to the cable and connection point with no gaps. Instead of an O-ring, it has a radial moulded seal above the connection thread, a sealing ring below the domed cap nut and a specially formed conduit sealing ring on the cable. It has smooth surfaces and no edges, meaning that remaining food cannot settle there and can easily be washed off. Furthermore, the cable gland — just like the SILVYN® FG (NM) cable conduit and the ÖLFLEX® ROBUST cable — meet the ECOLAB® requirements relating to resistance to cleaning agents and disinfectants.

Designers of facilities and components do not always need to reinvent the wheel, but when making decisions it is important that they bear the precise operating conditions in mind. Specialised products are not always necessary. Existing mechanical engineering and plant manufacturing products can by all means be used for many applications in the food industry, for example the classic ÖLFLEX® ROBUST, a series of cables that can withstand both machine oils in industrial manufacturing and cleaning agents in food production.

This also applies to a wide selection of accessories and other cables with sheath materials designed by LAPP and made from PVC, TPE and PUR, some of them have also received a ECOLAB® certification. Good and comprehensive advice from experts who know the industry is invaluable here.

**Signal colour blue protects against losses**
If you do not want to use expensive, rigid stainless steel pipes to lay cables in the product or Splash Zone, you may be interested in the SILVYN® FG NM protective conduit with the matching SILVYN® HYGIENIC conduit gland. The flexible and dimensionally stable soft PVC protective conduit with an inner spiral and the gland are both suitable for coming into contact with food — and thus for use in the Hygienic Design Zone — and are easy to clean. The conduit has no grooves in which residue can settle, unlike conduits used in mechanical engineering. It is blue — if a piece of plastic somehow fell into the food, it would be easier to detect it this way because there are no natural raw ingredients with such an intense blue colour. This is also the case for the cable ties and fastening openings, which are especially designed for the food industry. They are also blue and contain an admixture of metal. This means that a missing cable tie, for instance, can be retrieved very easily using a metal detector or an X-ray unit.
Definition of Food & Beverage zones

The 3 zones in Food & Beverage production and machineries

1. **Hygienic Design Zone**
   Food is in direct contact with equipment and electrical components

2. **Splash Zone**
   Drips or splashes of food could not return to the food manufacturing process, causing contamination

3. **Non-Product Zone**
   No contact with food
## Definition of Food & Beverage zones

### Practical example

- Zone that comes into direct contact with food (permanently or through contact with the components in the machines). Contact with cables is avoided as far as possible here. According to the principle of hygienic design, these cables should usually be laid in stainless steel pipes or protective conduits in potential contact areas.
- The components in the machines and facilities are subject to product-specific hygiene regulations. Depending on the food to be processed and the materials and design of the facility, various cleaning options can be used to avoid food contamination and keep the facility in good condition for as long as possible. These options include dry cleaning using brushes, various stages of low- or high-pressure wet cleaning or the use of dry-ice blasting equipment.

### Requirements/recommendations set out in the standards

- Hygienic design standards are observed (e.g. EHEDG, DIN EN ISO 14159, DIN EN 1672-2, NSF)
- Approved or food-safe substances are mainly observed (e.g. in keeping with the FDA’s recommendations or DIN EN ISO)

### Our approach to the solution

- Hygienic designs minimise the risk of microbiological, chemical and physical contamination, so the use of design approaches on all machine components has significant benefits. Simple cable glands, e.g. in hygiene control cabinets, often form a potential breeding ground for germs which can be avoided through the use of specialised cable glands.

### Product portfolio/examples

- SKINTOP® HYGIENIC (SC)
- SILVYN® HYGIENIC/SILVYN® FG (NM)
- UNITRONIC® SENSOR HD M12
- Detectable cable ties (Detect/TY-RAP®)

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Hygienic Design Zone (product zone)

- Unlike in the product zone, drops or flecks of food can no longer get back into the food production process and cause contamination.
- The components in the machines and facilities are subject to product-specific hygiene regulations. Depending on the food to be processed and the materials and design of the facility, various cleaning options can be used to avoid food contamination and keep the facility in good condition for as long as possible. These include dry cleaning using brushes, various stages of low- or high-pressure wet cleaning or the use of dry-ice blasting equipment.

Splash Zone

- In contrast to the product zone and Splash Zone, there is no contact with food.
- The components in the machines and facilities are not subject to product-specific hygiene regulations here. Nevertheless, the service team must thoroughly clean all areas in each individual case. Foaming and rinsing individual components in the facilities, for instance, can be difficult in practice. Depending on the structure (e.g. modular) and size of the facilities, components can be partially cleaned as part of the facility or with the substances used in the product or Splash Zone.

Non-Product Zone

- Approved or food-safe substances are also mainly observed (e.g. in keeping with the FDA’s recommendations or DIN EN ISO)
- Components with chemical, thermal and mechanical resistance are observed on an individual basis. Adequate protection types for components in facilities are also observed.

• At the component level, hygienic designs decrease the time needed to clean machine and facility components. If components are easier to clean, this will also have a positive effect on the concentration of the cleaning agent and disinfectant for each facility. This reduces the cost and saves the environment. Lower concentrations of cleaning agents and disinfectants have a positive impact on the durability of materials, which reduces the risk of downtime. There seems to be a trend towards generally extending hygienic design concepts to all facility components and zones.

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Our approach to the solution

- Hygienic designs minimise the risk of microbiological, chemical and physical contamination, so the use of design approaches on all machine components has significant benefits. Simple cable glands, e.g. in hygiene control cabinets, often form a potential breeding ground for germs which can be avoided through the use of specialised cable glands.
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- Pockets of dirt are avoided through the use of proper cable installation types. Here it is worth not permanently binding cable bunches in order to make mechanical cleaning easier and to avoid the formation of loops. As a member of the Safe Food Factory body, our specialists are happy to offer one-to-one advice on how to install cables. Robust materials which can withstand substances typically used for cleaning and other production-related media (e.g. alkalines, acids, bio-oils, fats, hot water, cleaning agents and disinfectants) in the long-term are taken into account.

Product portfolio/examples

- SKINTOP® HYGIENIC (SC)
- SILVYN® HYGIENIC/SILVYN® FG (NM)
- UNITRONIC® SENSOR HD M12
- Detectable cable ties (Detect/TY-RAP®)
- ÖLFLEX® ROBUST series
- ETHERLINE® ROBUST series
- SKINTOP® HYGIENIC (SC)/SKINTOP® INOX (SC)
- EPIC® ULTRA series/EPIC® ULTRA COVER
- ÖLFLEX® CLASSIC 110 series
- ÖLFLEX® HEAT series
- SKINTOP® ST-M/SKINTOP® MULTI
- FLEXIMARK® LCK
EHEDG
The European Hygienic Engineering & Design Group (EHEDG) is a consortium of machine and component manufacturers as well as experts from the food industry, research institutes and health authorities. The organisation was founded in 1989 with the intention of increasing awareness of hygiene when processing and packaging food. The EHEDG’s main task is to play a part in hygienic design and construction in all areas of food production, and thus to guarantee the safe production of food. The EHEDG also supports European legislation and its call for hygienic handling, processing and packaging of food using hygienic machines in a hygienic environment (European Commission Machinery Directive 2006/42/EC, EN 1672-2 and EN ISO 14159 for hygiene requirements).

The EHEDG and the US organisation 3-A Sanitary Standards Inc. have a joint mission: to promote hygiene in food production and processing, and thus pursue the joint aim of improving food safety. The two organisations exchange drafts of guidelines and standards before they publish them so that both institutions can evaluate and comment on them prior to publication.

Observing hygienic design concepts outlined by the EHEDG or 3-A is thus a significant benefit to export-oriented companies. The more consistently design recommendations are incorporated into components in machines and facilities, the more efficient and durable a facility becomes.

ECOLAB®
ECOLAB® is a global leader in technologies and services relating to water, hygiene and energy. Around the world, companies operating in the fields of gastronomy, food processing, catering, healthcare, industry and the oil and gas market choose ECOLAB® products and services to keep their working environment clean and safe, to work more efficiently and to achieve sustainability targets. In order to clean and disinfect processing equipment for food and beverage technology, ECOLAB® offers a complete range of cleaning agents and EPA-registered cleaners as well as disinfectants for cleaning in place (CIP), cleaning out of place (COP), outer foam or manual cleaning.

A number of our products have already been tested and certified in line with the F&E/P3-E No. 40-1 test method (based on 9-2014 – REV 2 and REV 3) to ensure that they can withstand our customers’ cleaning requirements.

Safe Food Factory
In the Benelux states, a working group called “Safe Food Factory” has been established in order to compile recommendations for selecting and installing facilities and components in the food and beverage industry. Safe Food Factory is an initiative set up by Dutch companies and the EHEDG. It sees itself as an international platform where industry, guidelines and practice come together.

A variety of industry representatives form a sub-group for a certain topic, where they work on special questions. For the topic of cabling, the participants included Lapp Benelux, Bosch Packaging Technology, Gouda Holland, the Niedax Group, Rittal, Anamet Europa, NIZO, food and beverage manufacturers FrieslandCampina and Heineken, as well as many cleaning service providers.

They discussed best practices, carried out practical tests and developed recommendations at more than ten meetings. Prior to being published, a commission of representatives from potential user companies such as BAT, Jacobs Douwe Egberts, Nestlé and Unilever tested the new guideline.

As a member of this working group, our experts are happy to advise you on the latest insights into the best cabling, installation type, choice of accessories, cleaning and chemical resistance from the LAPP product portfolio.
FDA
The Food and Drug Administration (FDA) is an agency within the US Department of Health and Human Services. As such, it is in charge of protecting public health by assuring the safety, effectiveness, quality and security of human and veterinary drugs, vaccines and other biological products and medical devices.

The FDA is also responsible for the safety and security of most of the USA’s food supply, all cosmetics, dietary supplements and products that give off radiation. The FDA’s Code of Federal Regulations Title 21 Part 177 Subpart C (Substances for Use Only as Components of Articles Intended for Repeated Use) defines the requirements placed on and the list of materials approved for use.

DIN EN ISO 14159
This standard defines the hygiene requirements for machine design. Title: “Safety of machinery – Hygiene requirements for the design of machinery”

SKINTOP® INOX (SC) was developed based on this standard, particularly in terms of its design and material. It offers good value for money and is suitable for use in the Splash Zone and Non-Product Zone. SKINTOP® HYGIENIC is designed in compliance with the regulations defined for cable glands and has been tested and certified by the EHEDG. It is perfect for use in the product and Splash Zone.

DIN EN 1672-2
This standard defines the basic guidelines for product design and hygiene requirements for food machines. Title: “Food processing machinery – Basic concepts – Part 2: Hygiene requirements”

SKINTOP® INOX (SC) and SKINTOP® HYGIENIC were developed based on the guidelines defined in the standard. SKINTOP® HYGIENIC has been tested and certified by the EHEDG.

EC 2002/72
“Commission Directive 2002/72/EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs” concerns plastic materials and items which come into contact with food.

The SKINTOP® INOX (SC), SKINTOP® HYGIENIC (SC) and SILVYN® HYGIENIC glands comply with this directive.

DIN EN ISO 14644-1
This standard defines cleanrooms, associated areas and corresponding classifications. In food production and packaging, more and more cleanrooms are being used to avoid contamination through packaging and to make food last for as long as possible. The cleanroom is an alternative to packaging in a controlled atmosphere in which various gases can be used. Unlike the pharmaceutical sector or semiconductor market, a compact specialised system module is used more frequently than a cleanroom for the entire manufacturing process in the food and beverage industry for financial reasons. Title: “Cleanrooms and associated controlled environments – Part 1: Classification of air cleanliness by particle concentration”

A number of products in the ÖLFLEX® and UNITRONIC® family have been tested and certified by the Fraunhofer Institute for Manufacturing Engineering and Automation IPA and observe the requirements for cleanroom classifications in the food industry. Our experts are happy to advise you based on your individual needs.

NSF
The NSF develops public health standards and certifications that help protect consumer products, the global food and water supply and the environment. Founded in 1944 as the National Sanitation Foundation, it changed its name to NSF International in 1990 as it expanded its services beyond sanitation and into global markets. NSF 51 is a set of regulations for plastic, materials and components used in food production equipment.

The SILVYN® FG (NM) protective conduit is made of approved materials that are allowed to come into direct contact with food.
Testing expertise at the LAPP laboratory

“Warning – test running!” states the sign – we’re still allowed to take a quick look though. Between X-ray fluorescence analysis, a stripping test device and a refrigerator for cold impact tests lies a strange cosmos. A visit to the LAPP laboratory.

They say you can’t make an omelette without breaking eggs. And you also can’t test a product without some flashing, glowing, swooshing and whirring along the way. Here the products from LAPP are tested behind closed doors for everyday suitability. And sometimes a regular day turns into years here – for example if a cable needs to be tested for ageing properties. But how on earth can you artificially age a cable in a laboratory? The answer: in a heating cabinet that can simulate many months in a matter of days.

Up to 40 different tests are performed on a single cable, depending on where it will be used. If the location is an oil platform then drilling mud from Scandinavia will also sometimes be used. “There are enough challenges”, says Michael Hagenmüller. He is the head of the laboratory and has also subjected the SKINTOP® HYGIENIC to rigorous testing.

In this case it was necessary to monitor construction and measures, check the threads, test for anti-twist protection, check strain relief and ensure that the connector is watertight and dust-proof – among other things. A negative pressure is produced for 8 hours at a time and talcum powder is added. At the end there cannot be even a single speck of dust. Only then does it pass the test.

Not rocket science? Think again! At another station the cables, connectors and cable glands are tested for chemical resistance. That might not be “rocket science” – but with the critical eyes of Laura Erdmann present, it strangely sort of is. After all, when she’s not here, Laura Erdmann is studying aerospace engineering. She painstakingly prepares the material tests – and braces herself for long test phases. The ECOLAB® test, for instance, takes four weeks.

ECOLAB® is a leader in the area of industrial cleaning products for hotels, restaurants, hospitals and of course also food manufacturers and breweries. In these places, chemicals are normally used to clean machinery. The ECOLAB® certification attests to the fact that the LAPP products are resistant to these cleaning agents and disinfectants.

“For the customers, what we’re doing here is extremely important. They can rest assured that the figures listed in our catalogues have been tested and verified”, explains Hagenmüller who has already set up or helped set up various laboratories for LAPP in Stuttgart, Singapore and other places in the world.

At the moment, he is working on an idea on how the LAPP laboratory can continue setting standards for the sector in future.
INFOBOX ECOLAB® TESTING
For the ECOLAB® certificate, products are fully immersed in up to 6 different test solutions for 28 days. They are visually monitored every 2 days: for soaked or brittle surfaces, colour changes and defects such as cracks. If no tags are visible after 4 weeks and the products pass the following functional tests, the product can be classed as resistant.
## Examples of product portfolios
### Food & Beverage technology

<table>
<thead>
<tr>
<th>Hygienic Design Zone</th>
<th>Cables – Control, Signal</th>
<th>Data Transmission</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Contact</strong></td>
<td><strong>ETHERLINE® ROBUST</strong></td>
<td><strong>UNITRONIC® BUS PB</strong></td>
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<td><strong>Examples</strong></td>
<td><strong>ÖLFLEX® ROBUST 200</strong></td>
<td><strong>ETHERLINE® PN Cat.5e Y</strong></td>
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<td></td>
<td><strong>ÖLFLEX® CLASSIC 400 CP, 440</strong></td>
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- Contact with cables and connectors is avoided as far as possible in this special zone. According to the principle of hygienic design, these cables should be laid, wherever possible, in stainless steel pipes or protective conduits in potential permanent contact areas.

- Examples of use include capped cables in stirring units and mixers or as an interface to optical capacitive level sensors.

- Our specialists are happy to advise you on your specific applications.

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<th>Splash Zone</th>
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<td>FLEXIMARK® Stainless steel FCC</td>
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<td>FLEXIMARK® Cablelabel PUR</td>
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Power and control cables
Various applications • PVC sheath and numbered cores

ÖLFLEX® CLASSIC 110
VDE-registered oil-resistant PVC control cable for a wide range of applications

Benefits
• Wide range of standardized lengths and individual cuts
• Very broad range of items, versions with up to 100 cores

Application range
• For fixed installation as well as occasional flexing at free, non-continuously recurring movement without tensile load
• Dry or damp rooms that are subject to medium mechanical loads
• Dairy and cheese technology
• Packaging machines
• Deighing and dosing systems
• Mills for grains and cereals
• In power chains for a travelling distance up to 5 m and 0,2 ... 1 million bending cycles, for following dimensions: 0,5 to 2.5mm² and 2 to 7 conductors

Product features
• Flame-retardant according to IEC 60332-1-2
• Good chemical resistance, see catalogue appendix T1
• Oil-resistant according to DIN EN 50290-2-22 (TM54)

Norm references / approvals
• VDE reg. no. 7030 for the following dimensions:
  - up to 2.5 mm²: 2 - 65 cores
  - from 4 mm²: 2 - 7 cores
  - from 25 mm²: 2 - 5 cores

Design
• Finely stranded bare copper wires
• PVC core insulation LAPP P8/1
• Cores twisted in layers
• PVC sheath, grey (RAL 7001)

Technical data
Classification
ETIM 5.0 Class-ID: ECO00104
ETIM 5.0 Class-Description: # Control cable

Core identification code
Black with white numbers acc. to VDE 0295

Conductor design
Fine wire according to DIN EN 60228 (VDE 0295), class 5 / IEC 60228 class 5

Torsion application in WTG
TW-0 & TW-1, refer to appendix T0

Minimum bending radius
Occasional flexing: 10 x outer diameter
In power chains: 15 x outer diameter
Fixed installation: 4 x outer diameter

Nominal voltage
U0/U: 300/500 V

Test voltage
4000 V

Protective conductor
G = with GN-YE protective conductor
X = without protective conductor

Temperature range
Occasional flexing: -15°C to +70°C
In power chains: -5°C to +70°C
Fixed installation: -40°C to +80°C

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<tr>
<th>Article number</th>
<th>Number of cores and mm² per conductor</th>
<th>Standard lengths (m) and standard packaging</th>
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For current information see: www.lappgroup.com

Power and control cables
Various applications • PVC sheathed and numbered cores
# Power and control cables

Various applications • PVC sheath and numbered cores

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index"

Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum

Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

Photographs are not to scale and do not represent detailed images of the respective products.

**Similar products**

- ÖLFLEX® 191 refer to main catalogue

**Accessories**

- SKINTOP® CLICK refer to main catalogue

For current information see: www.lappgroup.com
ÖLFLEX® CLASSIC 115 CY

Shielded PVC control cable with small outer diameter

Benefits
- Space-saving due to small cable diameters
- Dairy and cheese technology
- Packaging machines
- Deigning and dosing systems
- Mills for grains and cereals
- Office machines and systems for data processing

Application range
- Flame-retardant according to IEC 60332-1-2
- Good chemical resistance, see catalogue appendix T1
- High level of screening
- Low coupling resistance (max. 250 W/km at 30 MHz)

Product features
- Based on EN 50525-2-51
- Finely stranded bare copper wires
- PVC core insulation LAPP P8/1
- Cores twisted in layers
- Tin-plated copper braiding
- PVC sheath, grey (RAL 7001)

Accessories
- SKINTOP® BRUSH ADD-ON
- SKINTOP® MS-M BRUSH
- SKINTOP® MS-HF-M BRUSH

Technical data
- Classification: ETIM 5.0
- Core identification code: Black with white numbers acc. to VDE 0293-1
- Conductor design
  - Fine wire according to VDE 0295, class 5 / IEC 60228 class 5
- Minimum bending radius
  - Occasional flexing: 20 x outer diameter
  - Fixed installation: 6 x outer diameter
- Nominal voltage
  - U0/U: 300/500 V
- Test voltage
  - Core/Core: 4000 V
  - Core/Shield: 2000 V
- Protective conductor
  - G = with GN-YE protective conductor
  - X = without protective conductor
- Temperature range
  - Occasional flexing: -5°C to +70°C
  - Fixed installation: -40°C to +80°C

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg, see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Packaging: Ring
- 30 kg or ≤ 250 m, otherwise drum

Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

Photographs are not to scale and do not represent detailed images of the respective products.

For more information see: www.lappgroup.com

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ÖLFLEX® ACCESSORIES  FLEXIMARK®  SILVYN®  SKINTOP®  EPIC®  HITRONIC®  ETHERLINE®  UNITRONIC®

Power and control cables

Various applications • PVC sheath, certified

ÖLFLEX® 150
Oil-resistant multi-standard cable with H05VV-F and AWM approval

Benefits
- Wide application range due to multiple certifications
- Various applications
- PVC sheath, certified

Product features
- Flame-retardant according to IEC 60332-1-2 and UL 1581 § 1061 Cable Flame Test
- Oil-resistant according to EN 50363-4-1: TM5

Norm references / approvals
- H05VV5-F (EN 50525-2-51)
- UL AWM Style 21098
- CSA AWM I/A/B II A/B
- Multi-standard cables are designed in metric nominal cross sections in mm² or AWG/kcmil nominal sizes. The leading cross-section is specified in the table below, while the corresponding cross-section of the other system can be found in the appendix table T16 of this catalogue. For this corresponding secondary size, the conductor cross-section is generally larger.

Technical data
- Classification
  ETIM 5.0 Class-ID: EC000104
  ETIM 5.0 Class-Description: Control cable
- Core identification code
  Black with white numbers acc. to VDE 0293-1
- Conductor design
  Fine wire according to VDE 0295, class 5 / IEC 60228 class 5
- Minimum bending radius
  Occasional flexing: 12.5 x outer diameter
  Fixed installation: 4 x outer diameter
- Nominal voltage
  HAR U/U: 300/500 V
  UL/CSA: 600 V
- Test voltage
  3000 V
- Protective conductor
  G = with GN-YE protective conductor
  X = without protective conductor
- Temperature range
  Occasional flexing: HAR: -5°C to +70°C
  UL/CSA: -5°C to +90°C
  Fixed installation: HAR: -40°C to +70°C
  UL/CSA: -40°C to +90°C

Accessories
- SKINTOP® CLICK refer to main catalogue
- SKINTOP® ST-M refer to page 60
- SKINTOP® ST-M Small PU refer to main catalogue

Photographs are not to scale and do not represent detailed images of the respective products.

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”.

For current information see: www.lappgroup.com
ÖLFLEX® 150 CY

Shielded and oil-resistant multi-standard cable with H05VVC4V5-K and AWM approval

**Info**

- Oil-resistant according to EN 50363-4-1: TM5
- Harmonised (HAR): H05VVC4V5-K and UL, recognized
- EMC-compliant

**Benefits**

- Wide application range due to multiple certifications

**Application range**

- Dairy and cheese technology
- Packaging machines
- Dehousing and dosing systems
- Mills for grains and cereals
- Plant engineering
- Industrial machinery
- Heating and air-conditioning systems
- In EMC-sensitive environments (electromagnetic compatibility)
- Mainly used in dry, damp and wet interiors (including water-oil mixtures), but not for outdoor use
- For fixed installation under medium mechanical load conditions, and applications with occasional flexing at free, non-continuously recurring movement without tensile load or compulsory guidance

**Note:**

- For the use of AWM (Appliance Wiring Material) cables in industrial machinery (USA) according to NFPA 79 Ed. 2012: please see the catalogue appendix table T29

**Product features**

- Flame-retardant according to IEC 60332-1-2 and UL 1581 §1061 Cable Flame Test
- Oil-resistant according to EN 50363-4-1: TM5
- High level of screening
- Low coupling resistance
- (max. 250 W/km at 30 MHz)

**Norm references / approvals**

- H05VVC4V5-K (EN 50525-2-51)
- UL AWM Style 21098
- CSA AWM I A/B II A/B
- Multi-standard cables are designed in metric nominal cross sections in mm² or AWG/kcmil nominal sizes. The leading cross-section is specified in the table below, while the corresponding cross-section of the other system can be found in the appendix table T16 of this catalogue. For this corresponding secondary size, the conductor cross-section is generally larger.

**Design**

- Finely stranded bare copper wires
- PVC core insulation
- Cores twisted in layers
- PVC inner sheath, grey
- Tin-plated copper braiding
- PVC sheath, high oil-resistance, grey (RAL 7001)

**Weight**

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**Technical data**

- **Classification**
  - ETIM 5.0 Class-ID: EC000104
  - ETIM 5.0 Class-Description: Control cable

- **Core identification code**
  - Black with white numbers acc. to VDE 0293-1

- **Conductor design**
  - Fine wire according to VDE 0295, class 5 / IEC 60228 class 5

- **Minimum bending radius**
  - Occasional flexing: 20 x outer diameter
  - Fixed installation: 6 x outer diameter

- **Nominal voltage**
  - HAR U_/U: 300/500 V
  - UL/CSA: 600 V

- **Test voltage**
  - 3000 V

- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor

- **Temperature range**
  - Occasional flexing: HAR: -5°C to +70°C
  - UL/CSA: -5°C to +90°C
  - Fixed installation: HAR: -40°C to +70°C
  - UL/CSA: -40°C to +90°C

**Accessories**

- **SKINTOP® BRUSH ADD-ON** refer to page 64
- **SKINTOP® MS-SC-M** refer to main catalogue
- **SKINTOP® MS-M** refer to main catalogue
- **SKINTOP® MS-HF-M SC** refer to main catalogue
- **SKINTOP® MS-HF-M BRUSH** refer to main catalogue

For current information see: www.lappgroup.com
### Power and control cables

Various applications • PVC sheath, certified

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**ÖLFLEX® CONTROL TM**

ÖLFLEX® Control Cable PVC 0.6/1kV TC-ER WTTC AWM600V WET OIL RES I+II CSA AWM

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#### Benefits
- Wide application range due to multiple certifications
- Cost-saving, easy installation due to omission of closed cable systems (suitable for open wiring)

#### Application range
- Industrial machinery; plant engineering
- Dairy and cheese technology
- Packaging machines
- Dehousing and dosing systems
- Mills for grains and cereals
- Oil presses
- Coaters and roasters
- TC-ER (Tray Cable Exposed Run) approval for open wiring between cable tray and industrial machines/plants acc. to NEC 336.10(7)
- Class 1, Div. 2 in accordance with National Electrical Code Art. 336, 392, 501

#### Product features
- Flame-retardant according to CSA FT4
- UL Vertical-Flame Test
- Oil-resistant according to UL OIL RES I & II
- Water-resistant, UL 75°C wet rating
- Suitable for torsional applications which are typical for the loop in wind turbine generators (WTG)
- Technically suitable for outdoor use thanks to UV and ozone resistance

#### Norm references / approvals
- Multi-standard cables are designed in accordance with the leading cross-section in the table below, while the corresponding cross-section of the other system can be found in the appendix table T 16 of this catalogue.
- For this corresponding secondary size, the conductor cross-section is generally larger.
- UL design certifications for US use:
  - (UL) TC-ER according to UL 1277
  - (UL) MTW according to UL 1063
  - (UL) WTTC according to UL 2277
- UL AWM styles 2587 & 21098 (oil) according to UL 758
- Attributes:
  - UL OIL RES I/ II;
  - 75°C wet, 90°C dry;
  - Technically resistant to sunlight;
  - NFPA 79 2012 + 2015 edition;
  - FT4 flame retardance.
  
  NEC (NFPA 70):
  - Class I, Division 2 according to NEC article 501.
- UL and CSA design specifications for use in Canada:
  - c(UL) CIC / TC FT4 [E171371];
  - CSA AWM I/I A/B FT1;
  - CSA C22.2 210.2.
- Exceptionally:
  - Impact and crush test according to UL 1277 (excluding 0.75 mm²)

#### Design
- Finely stranded bare copper wires
- Insulation: PVC with nylon coating (PA skin)
- Outer sheath: Specially formulated thermoplastic polymer
- Outer sheath colour: Grey

#### Technical data

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**Info**

- Torsion-resistant for drip loops
- Wide application range (NFPA 70/NEC)/compliance with NFPA 79 for industrial machinery
- Certification (UL) SUN. RES. pending

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**Similar products**
- **ÖLFLEX® TRAY II** refer to main catalogue

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**Technical data**

<table>
<thead>
<tr>
<th>Classification</th>
<th>ETIM 5.0 Class-ID: EC000104</th>
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<tbody>
<tr>
<td>Core identification code</td>
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<tr>
<td>Conductor design</td>
<td>Fine-wire, bare copper strand</td>
</tr>
<tr>
<td>Torsion application in WTG</td>
<td>TW-0 &amp; TW-2, refer to appendix T0</td>
</tr>
<tr>
<td>Minimum bending radius</td>
<td>Fixed/optional flexing: 5/15xOD*</td>
</tr>
<tr>
<td>Nominal voltage</td>
<td>UL/CSA: 600 V (TC, MTW, C/IC), W TTC 1000 V</td>
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<tr>
<td>Test voltage</td>
<td>UL AWM: 600 V CSA AWM: 1000 V</td>
</tr>
<tr>
<td>Protective conductor</td>
<td>G = with GN-YE protective conductor</td>
</tr>
<tr>
<td>Temperature range</td>
<td>X = without protective conductor</td>
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**Accessories**

- **SKINTOP® MS-M** refer to page 62
- **SKINTOP® ST-M** refer to page 60
- **SKINTOP® ST-M Small PU** refer to main catalogue
- **SKINTOP® BS-M METAL / SKINTOP® BSR-M METAL** refer to main catalogue

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if available and have been released for publication.

#### Copper price basis:
- EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”
- Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths
- Packaging: Specify the preferred packaging (e.g. 1 x 610 m drum or 8 x 76 m rings)
- Photographs are not to scale and do not represent detailed images of the respective products. / *OD = outer diameter

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For further information see: www.lappgroup.com
**ÖLFLEX® CONTROL TM CY**

ÖLFLEX® Control Cable PVC Screened 0.6/1kV TC-ER WTTC AWM600V OIL RES CSA AWM

**Technical data**

- **Classification**
  ETIM 5.0 Class-ID: EC000104
  ETIM 5.0 Class-Description: Control cable

- **Core identification code**
  Black with white numbers

- **Conductor design**
  Fine-wire, bare copper strand

- **Torsion application in WTG**
  TW-0 & TW-2, refer to appendix T0

- **Minimum bending radius**
  Fixed, occasional flexing: 5/20 x OD*

- **Nominal voltage**
  UL/Ca: 600 V (TC, MTW, CIC), WTTC 1000 V
  UL AWM: 1000 V
  CSA AWM: 1000 V

- **Test voltage**
  2000 V

- **Protective conductor**
  G = with GN-YE protective conductor
  X = without protective conductor

- **Temperature range**
  -40°C (static)/ -25°C (occasional flexing) to +90°C (AWM: +105°C)

**Benefits**
- Wide application range due to multiple certifications
- Cost-saving, easy installation due to omission of closed cable systems (suitable for open wiring)

**Application range**
- Industrial machinery; plant engineering
- Dairy and cheese technology
- Packaging machines
- Dehousing and dosing systems
- Mills for grains and cereals
- Oil presses
- Coaters and roasters
- TC-ER (Tray Cable Exposed Run) approval for open wiring between cable tray and industrial machines/plants acc. to NEC 336.10(7)
- Class 1, Div. 2 in accordance with NEC "National Electrical Code" Art. 336, 392, 501

**Product features**
- Flame-retardant according to CSA FT4
- UL Vertical-Tray Flame Test
- Oil-resistant according to UL OIL RES I & II
- Water-resistant, UL 75°C wet rating
- High level of screening
- Low coupling resistance (max. 250 W/km at 30 MHz)
- Suitable for torsional applications which are typical for the loop in wind turbine generators (WTG)

**Norm references / approvals**
- Multi-standard cables are designed in metric nominal cross sections in mm² or AWG/kcmil nominal sizes. The leading cross-section is specified in the table below, while the corresponding cross-section of the other system can be found in the appendix table T16 of this catalogue.
- UL design certifications for US use:
  - (UL) TC-ER according to UL 1277
  - (UL) MTW according to UL 1063
  - (UL) WTTC according to UL 2277
  - UL AWM styles 2587 & 21908 (oil)
- NEC (NFPA 70):
  - Class I, Division 2 according to NEC article 501.
  - UL and CSA design certifications for use in Canada:
    - (c)UL CIC / TC FT4 [E171371];
    - CSA OIL RES I/II A/B FT4;
    - (UL) MTW according to UL 1063
- UL AWM styles 2587 & 21908 (oil)
- SKINTOP® MS-HF-M SC refer to main catalogue
- SKINTOP® MS-SC-M refer to main catalogue

**Copper price basis:** EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index".

**For current information see:** www.lappgroup.com

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**Article number**

**Number of cores and mm² per conductor**

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<th>Number of cores and mm² per conductor</th>
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<th>Copper index [kg/km]</th>
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Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index".

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum

Please specify the preferred packaging (e.g. 1 x 610 m drum or 8 x 76 m rings)

Photographs are not to scale and do not represent detailed images of the respective products.

**Similar products**

- ÖLFLEX® TRAY II CY refer to main catalogue

**Accessories**

- SKINTOP® MS-SC-M refer to main catalogue
- SKINTOP® MS-HF-M SC refer to main catalogue
**Power and control cables**

Harsh conditions • High mechanical and chemical resistance

### ÖLFLEX® ROBUST 200

Tried-and-tested all-weather connection cable - resistant against a wide range of chemical media

#### Benefits
- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
- Good resistance to ammonia compounds and biogases
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

#### Application range
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing equipment of milk and meat products
- Agricultural equipment
- For indoor and outdoor use

#### Technical data

- **Nominal voltage**: 10 x outer diameter
- **Test voltage**: 4000 V
- **Protective conductor**: G = with GN-YE protective conductor
- **X** = without protective conductor
- **Temperature range**: Occasional flexing: -40°C to +80°C
- **Fixed installation**: -50°C to +80°C

#### Product features
- **Good chemical resistance to ester-based hydraulic fluids**
- **Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2**
- **Flexible at temperatures down to -40 °C**
- **Low-capacitance design**
- **Colour-coded up to 5 cores**

#### Norm references / approvals
- Based on EN 50525-2-51
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

#### Design
- **Fine-wire, bare copper conductor**
- **Core insulation made of modified PP**
- **Cores twisted in layers**
- **Outer sheath made of special TPE**
- **Sheath colour: black**

####權益

### Technical Data Table

<table>
<thead>
<tr>
<th>Article number</th>
<th>Number of cores and mm² per conductor</th>
<th>Outer diameter [mm]</th>
<th>Copper index (kg/km)</th>
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### Similar products
- H07RN-F, enhanced version refer to main catalogue
- ÖLFLEX® ROBUST 210 refer to page 29
- ÖLFLEX® ROBUST 215 C refer to page 30

### Accessories
- FLEXIMARK® Stainless steel kit refer to main catalogue
- SKINTOP® MS-M refer to page 62
- SKINTOP® ST-HF-M refer to main catalogue
- SKINTOP® BS-M METAL / SKINTOP® BSR-M METAL refer to main catalogue

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index"

Please find our standard lengths at: www.lappgroup.com

For current information see: www.lappgroup.com
Power and control cables

Harsh conditions • High mechanical and chemical resistance

ÖLFLEX® ROBUST 210

Tried-and-tested all-weather control cable resistant to a wide range of chemical media

Technical data

- **Classification**
  - ETIM 5.0 Class-ID: E0000104
  - ETIM 5.0 Class-Description: Control cable
- **Core identification code**
  - Black with white numbers acc. to VDE 0293-1
- **Conductor design**
  - Fine wire according to VDE 0295, class 5 / IEC 60228 class 5
- **Minimum bending radius**
  - Occasional flexing: 15 x outer diameter
  - Fixed installation: 4 x outer diameter
- **Nominal voltage**
  - U0/U: 300/600 V
- **Test voltage**
  - 4000 V
- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor
- **Temperature range**
  - Occasional flexing: -40°C to +80°C
  - Fixed installation: -50°C to +80°C

**Application range**

- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing equipment of milk and meat products

**Benefits**

- Excellent weather-resistance
- Good chemical resistance
- Reduced outer diameter

**Product features**

- Good chemical resistance to ester-based hydraulic fluids
- Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
- Flexible at temperatures down to -40 °C
- Low-capacitance design
- Number cores

**Norm references / approvals**

- Based on VDE 0250 / 0285
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

**Design**

- Fine-wire, bare copper conductor
- Core insulation made of modified PP
- Cores twisted in layers
- Outer sheath made of special TPE
- Sheath colour: black

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**Table: ÖLFLEX® ROBUST 210**

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**Similar products**

- ÖLFLEX® ROBUST 200 refer to page 28
- ÖLFLEX® ROBUST 215 C refer to page 30

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**Accessories**

- FLEXIMARK® Stainless steel kit refer to main catalogue
- SKINTOP® MS-M refer to page 62
- SKINTOP® ST-H-F-M refer to main catalogue
- SKINTOP® BS-M METAL / SKINTOP® BSR-M METAL refer to main catalogue

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For current information see: www.lappgroup.com

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29
Power and control cables

Harsh conditions • High mechanical and chemical resistance

ÖLFLEX® ROBUST 215 C

Tried-and-tested all-weather control cable - shielded and resistant to a wide range of chemical media

Benefits
• Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
• Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
• Good resistance to ammonia compounds and biogases
• Good resistance to cold and hot water as well as water-soluble cleaning agents
• Suitable for frequent steam cleaning

Application range
• Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
• Food and beverage industry, especially for production and processing equipment of milk and meat products
• Agricultural equipment
• For indoor and outdoor use
• In EMC-sensitive environments (electromagnetic compatibility)

Product features
• Good chemical resistance to ester-based hydraulic fluids
• Ozone-, UV- and weather-resistance according to EN 50396 and HD 605 S2
• Flexible at temperatures down to -40 °C
• Low-capacitance design
• Number cores

Norm references / approvals
• Based on VDE 0250 / 0285
• Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

Design
• Fine-wire, bare copper conductor
• Core insulation made of modified PP
• Sheath colour: black

Technical data
Classification
ETIM 5.0 Class-ID: EC000104
ETIM 5.0 Class-Description: Control cable

Core identification code
Black with white numbers acc. to VDE 0293-1

Conductor design
Fine wire according to VDE 0295, class 5 / IEC 60228 class 5

Minimum bending radius
Occasional flexing: 20 x outer diameter
Fixed installation: 6 x outer diameter

Nominal voltage
U0/U: 300/500 V

Test voltage
Core/Core: 4000 V

Core/Shield: 2500 V

Protective conductor
G = with GN-YE protective conductor
X = without protective conductor

Temperature range
Occasional flexing: -40°C to +80°C
Fixed installation: -50°C to +80°C

Table: Article number, Number of cores and per conductor [mm²] Outer diameter [mm], Copper index (kg/km), Weight (kg/km)

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

Copper price basis: EUR 150 / 100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

Packaging: Ring

30 kg or

≤ 4G16 max. 600 m; 4G25 max. 300 m; 4G50 max. 250 m

Otherwise drum / Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

Single lengths for dimensions: ≥ 4G16 max. 600 m; ≥ 4G25 max. 300 m; ≥ 4G50 max. 250 m

Photographs are not to scale and do not represent detailed images of the respective products.

Similar products
• ÖLFLEX® CLASSIC 135 CH BK 0,6/1 kV refer to main catalogue

Info
• Excellent weather-resistance
• Good chemical resistance
• EMC-compliant copper shielding

For current information see: www.lappgroup.com
Power and control cables
Harsh conditions • High mechanical and chemical resistance

ÖLFLEX® CLASSIC 400 P

Abrasion-resistant and oil-resistant control cable with PUR sheath for increased application requirements

Benefits
• Durable under harsh conditions thanks to robust PUR sheath material
• Resistant to contact with many mineral oil-based lubricants, diluted acids, aqueous alkaline solutions and other chemical media
• Compatible with a multitude of acidic cleaning and disinfection agents
• Also available as DESINA®-compliant power cable with black outer sheath colour

Product features
• High oil resistance
• Abrasion-resistant and notch-resistant
• Low-adhesive surface
• Resistant to hydrolysis and microbes

Norm references / approvals
• Based on VDE 0285
• Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

Technical data
Classification
ETIM 5.0 Class-ID: EC000104
ETIM 5.0 Class-Description: Control cable
Core identification code
Black with white numbers acc. to VDE 0293-1
Conductor design
Fine wire according to VDE 0295, class 5 / IEC 60228 class 5
Minimum bending radius
Flexible use: 12.5 x outer diameter
Fixed installation: 4 x outer diameter
Nominal voltage
U/V: 300/500 V
Test voltage
4000 V
Protective conductor
G = with GN-YE protective conductor
X = without protective conductor
Temperature range
Occasional flexing: -5°C to +70°C
Fixed installation: -40°C to +80°C

Technical data

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For current information see: www.lappgroup.com
Power and control cables

Harsh conditions • High mechanical and chemical resistance

ÖLFLEX® ACCESSORIES

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ÖLFLEX® CLASSIC 400 P DESINA sheath colour: black

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index"

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

DESINA® is a registered trademark of the German Machine Tool Builders’ Association (VDW)

Photographs are not to scale and do not represent detailed images of the respective products.

Similiar products

- ÖLFLEX® 408 P refer to main catalogue
- ÖLFLEX® 409 P refer to main catalogue
- ÖLFLEX® 440 P refer to main catalogue

Accessories

- SKINTOP® metric plastic cable glands refer to main catalogue
ÖLFLEX® CLASSIC 415 CP
Shielded, abrasion- and oil-resistant PUR control cable with reduced outer diameter

Benefits
- Space and weight-saving installation due to small cable diameters
- Durable under harsh conditions thanks to robust PUR sheath material
- Resistant to contact with many mineral oil-based lubricants, diluteds, aqueous alkaline solutions and other chemical media
- Copper braiding complies with EMC requirements and screens the cable against electromagnetic interference

Application range
- Industrial machinery and machine tools
- Measurement, regulation and electrical applications
- Very suitable for oily wet areas within machine tools and transfer lines that are subject to normal mechanical stress
- Outdoor use is possible within the indicated temperature range

Product features
- High oil resistance
- Abrasion-resistant and notch-resistant
- EMC-compliant
- Low-adhesive surface
- Resistant to hydrolysis and microbes

Normal references / approvals
- Core based on VDE 0812/0285
- Sheath based on VDE 0250/0285

Design
- Fine-wire, bare copper conductor
- Core insulation: Special PVC
- Cores twisted in layers
- Plastic film wrapping
- Tin-plated copper braiding
- Special polyurethane sheath (PUR)
- Sheath colour: Silver grey (RAL 7001)

Technical data

Classification
ETIM 5.0 Class-ID: EC000104
ETIM 5.0 Class-Description: Control cable

Core identification code
Black with white numbers acc. to VDE 0293-1

Conductor design
Fine wire according to VDE 0295, class 5 / IEC 60228 class 5

Minimum bending radius
Occasional flexing: 20 x outer diameter
Fixed installation: 6 x outer diameter

Nominal voltage
U0/U: 300/500 V

Test voltage
Core/Core: 4000 V
Core/Shield: 2000 V

Protective conductor
G = with GN-YE protective conductor
X = without protective conductor

Temperature range
Occasional flexing: -5°C to +70°C
Fixed installation: -40°C to +80°C

Product features

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index".

For current information see: www.lappgroup.com
Power and control cables

Power chain applications • Harsh conditions

ÖLFLEX® ROBUST FD
Highly flexible, all-weather control cable with TPE sheath resistant to a wide range of chemical media

Benefits
• Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
• Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
• Good resistance to ammonia compounds and biogases
• Good resistance to cold and hot water as well as water-soluble cleaning agents
• Suitable for frequent steam cleaning
• Low particle emission in flexing chain applications

Product features
• Designed for 10 million alternating bending cycles and horizontal travel distances up to 100 metres
• Highly resistant to oil and chemicals
• Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
• Hydrolysis-resistant to warm and hot water
• Good chemical resistance to ester-based hydraulic fluids
• Flexible at temperatures down to -40 °C

Norm references / approvals
• Based on VDE 0250 / 0285
• Clean room classification for individual items on request
• Certified resistance to disinfectant and cleaning solutions used in food and beverage industry
• For use in power chains: Please comply with assembly guideline appendix T3

Design
• Extra-fine wire, tin-plated copper strands
• Cores twisted together in extremely short lay lengths
• Fleece wrapping
• Robust sheath made of special halogen-free TPE, black (RAL 9005)

Technical data

Classification
ETIM 5.0 Class-ID: EC000104
ETIM 5.0 Class-Description: Control cable

Core identification code
black cores with printed white numbers
(VDE 0293-1)

Conductor design
Extra-fine wire according to VDE 0295,
class 6/IEC 60228 class 6

Minimum bending radius
For flexible use: 7.5 x cable diameter
(at temperatures < 70 °C)
10 x cable diameter
(at a max. temperature of 105 °C)
Fixed installation: 4 x outer diameter

Nominal voltage
U0/U: 300/500 V

Test voltage
4000 V

Protective conductor
G = with GN-YE protective conductor
X = without protective conductor

Alternating bending cycles
10 million cycles

Temperature range
Flexing: -40 °C to +105 °C
Fixed installation: -50 °C to +110 °C
short-term: up to +120 °C

Table: ÖLFLEX® ROBUST FD

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Unless specified otherwise, the shown product values are nominal values at room temperature. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150 / 100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”
Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths
Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum
Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)
Photographs are not to scale and do not represent detailed images of the respective products.

Info
• Extended line for high loads in power chains
• Good chemical resistance

Similar products
• ÖLFLEX® FD 855 P refer to main catalogue

Accessories
• SILVYN® CHAIN cable protection and guiding systems

For current information see: www.lappgroup.com
Power chain applications • Harsh conditions

**ÖLFLEX® ROBUST FD C**

Highly flexible, shielded all-weather control cable with TPE sheath - resistant to a wide range of chemical media

**Benefits**
- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
- Good resistance to ammonia compounds and biogases
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

**Application range**
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Particularly in wet areas of machine tools and transfer lines
- Food and beverage industry, especially for production and processing equipment of milk and meat products
- Resistant to contact with plant, animal or synthetic-based organic oils, greases, waxes and the related emulsions
- Assembly lines, production lines, in all kinds of machines

**Product features**
- Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
- Designed for 10 million alternating bending cycles and horizontal travel distances up to 100 metres
- Highly resistant to oil and chemicals
- Hydrolysis-resistant to warm and hot water
- Good chemical resistance to ester-based hydraulic fluids
- Flexible at temperatures down to -40 °C

**Norm references / approvals**
- Based on VDE 0250 / 0285
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry
- For use in power chains: Please comply with assembly guideline appendix T3

**Design**
- Extra-fine wire, tin-plated copper strands
- Core insulation made of TPE
- Cores twisted together in extremely short lay lengths
- Fleece wrapping
- Inner sheath made of TPE
- Tin-plated copper braiding
- Robust sheath made of special halogen-free TPE, black (RAL 9005)

**Technical data**

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**Technical data**

- **Classification**
  - ETIM 5.0 Class-ID: EC000104
  - ETIM 5.0 Class-Description: Control cable

- **Core identification code**
  - black cores with printed white numbers
  - (VDE 0293-1)

- **Conductor design**
  - Extra-fine wire according to VDE 0295, class 6 / IEC 60228 class 6

- **Minimum bending radius**
  - For flexible use: 7.5 x cable diameter (at temperatures < 70°C)
  - 10 x cable diameter (at a max. temperature of 105°C)
  - Fixed installation: 4 x outer diameter

- **Nominal voltage**
  - U0/U: 300/500 V

- **Test voltage**
  - 4000 V

- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor

- **Alternating bending cycles**
  - 10 million cycles

- **Temperature range**
  - Short-term: up to +120°C
  - Flexing: -40 °C to +105°C
  - Fixed installation: -50°C to +105°C

**Accessories**
- SKINTOP® MS-M BRUSH refer to main catalogue
- SKINTOP® MS-HF-M BRUSH refer to main catalogue
- SILVYN® CHAIN cable protection and guiding systems

**Similar products**
- ÖLFLEX® PETRO FD 865 CPrefer to main catalogue

**Copper price basis**: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

**Packaging**:
- Ring ≤ 30 kg or ≤ 250 m, otherwise drum
- Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

**Photographs are not to scale and do not represent detailed images of the respective products.**

For current information see: www.lappgroup.com
**Power and control cables**

Extended ambient temperatures • Silicone cables (-50°C to +180°C)

**ÖLFLEX® HEAT 180 EWKF**

Silicone cables with increased mechanical strength

**Benefits**

- Longer service life in harsh conditions than conventional silicone cables
- Notch- and tear-resistant silicone compounds reduce damage resulting from mechanical stress
- Due to the use of special additives in EWKF silicone, armoured cable versions may not be required
- Good flexibility simplifies installation where space is limited
- The remaining SiO₂ ash has insulating properties after combustion

**Application range**

- Areas with high ambient temperatures and occasional mechanical stress
- Typical fields of application:
  - Steel, ceramic and smelting works
  - Bakery equipment and industrial furnaces
  - Electric motor industry
  - Sauna/sunbed construction
  - Thermal and heating elements
  - Lighting technology
  - Ventilator engineering
  - Air-conditioning technology
  - Galvanisation technology
  - Plastic processing
  - Generator and transformer manufacturing
  - Wind power plant construction

**Technical data**

- **Classification**
  - ETIM 5.0 Class-ID: EC001578
  - ETIM 5.0 Class-Description: Flexible cable

- **Core identification code**
  - Coloured according to VDE 0293-308, see appendix T9
  - From 6 cores: black with white numbers

- **Conductor design**
  - Fine wire according to VDE 0295 class 5 / IEC 60228 class 5

- **Minimum bending radius**
  - Occasional flexing: 15 x outer diameter
  - Fixed installation: 4 x outer diameter

- **Nominal voltage**
  - U:/U: 300/500 V

- **Test voltage**
  - 2000 V

- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor

- **Temperature range**
  - -50°C to +180°C (adequate ventilation required)

**Product features**

- **EWKF formula:** Initial tearing - continued tearing - notch resistance
- **Halogen-free (IEC 60754-1), corrosiveness of the gases (IEC 60754-2), flame-retardant (IEC 60332-1-2)**
- **Good hydrolysis and UV resistance**
- **Resistant to a multitude of oils, alcohols, vegetable and animal fats and chemical substances**
- **Adequate ventilation must be ensured, since the mechanical properties of silicone cables prematurely decrease from +100°C in the absence of air**

**Norm references / approvals**

- Based on EN 50525-2-83

**Design**

- Fine wire, tin-plated copper conductor
- EWKF silicone-based core insulation
- Cores twisted together
- Notch-resistant outer sheath, EWKF silicone-based, black

**Article number**

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**Info**

- **Tried-and-tested notch-resistant EWKF quality**

**Similar products**

- **ÖLFLEX® HEAT 180 H05SS-F EWKF** refer to main catalogue
- **ÖLFLEX® HEAT 180 EWKF C** refer to main catalogue

**Technical data**

- **Classification**
  - ETIM 5.0 Class-ID: EC001578
  - ETIM 5.0 Class-Description: Flexible cable

- **Core identification code**
  - Coloured according to VDE 0293-308, see appendix T9
  - From 6 cores: black with white numbers

- **Conductor design**
  - Fine wire according to VDE 0295 class 5 / IEC 60228 class 5

- **Minimum bending radius**
  - Occasional flexing: 15 x outer diameter
  - Fixed installation: 4 x outer diameter

- **Nominal voltage**
  - U:/U: 300/500 V

- **Test voltage**
  - 2000 V

- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor

- **Temperature range**
  - -50°C to +180°C (adequate ventilation required)
**Power and control cables**

Extended ambient temperatures • Silicone cables (-50°C to +180°C)

**ÖLFLEX® HEAT 180 MS**
Certified silicone cables for North America (AWM recognized)

### Benefits
- Certified for the USA and Canada for export-oriented appliance and apparatus manufacturers
- Thicker cable design meets the requirements of the FT-1 flame test and is therefore approved for the external connection of apparatus and appliances
- Good flexibility simplifies installation where space is limited
- The remaining SiO₂ ash has insulating properties after combustion

### Application range
- Areas with high ambient temperatures where insulating and sheath materials of conventional cables will become brittle and perish after a short period
- Typical fields of application
  - Steel, ceramic and smelting works
  - Electric motor industry
  - Sauna/sunbed construction
  - Lighting technology
  - Ventilator engineering
  - Air-conditioning technology
  - Galvanisation technology
  - Plastic processing
  - Generator and transformer manufacturing
  - Wind power plant construction

### Technical data
- **Classification**
  - ETIM 5.0 Class-ID: EC001578
  - ETIM 5.0 Class-Description: Flexible cable
- **Core identification code**
  - Coloured according to VDE 0293-308, see appendix T9
  - From 6 cores: black with white numbers
- **Conductor design**
  - Fine wire according to VDE 0295, class 5 / IEC 60228 class 5
  - Refer to technical table T16 for the respective US conductor sizes in accordance with AWG
- **Minimum bending radius**
  - Occasional flexing: 15 x outer diameter
  - Fixed installation: 4 x outer diameter
- **Nominal voltage**
  - U₉/U: 300/500 V
  - Operating voltage UL: 600 V
- **Test voltage**
  - 2000 V
- **Protective conductor**
  - G = with GN-YE protective conductor
  - X = without protective conductor
- **Temperature range**
  - According to VDE: -50°C to +180°C
  - UL/cUL: up to +150°C
  - Adequate ventilation required

### Design
- Fine-wire, tin-plated copper conductor
- Silicone-based core insulation
- Cores twisted together
- Silicone-based outer sheath, colour black

### Product features
- Halogen-free (IEC 60754-1), corrosiveness of the gases (IEC 60754-2)
- Flame-retardant according to IEC 60332-1-2, Cable Flame Test, CSA FT 1
- Good hydrolysis and UV resistance
- Resistant to a multitude of oils, alcohols, vegetable and animal fats and chemical substances
- Adequate ventilation must be ensured, since the mechanical properties of silicone cables prematurely decrease from +100°C in the absence of air

### Norm references / approvals
- UL AWM 4476 and cUL AWM II A/B
- Construction B, external wiring
- UL File No. E63634

### Application examples
- Wind power plant construction
- Generator and transformer manufacturing
- Plastic processing
- Galvanisation technology
- Air-conditioning technology
- Lighting technology
- Thermal and heating elements
- Ventilation technology
- Electrical motor industry
- Bakery equipment and industrial furnaces
- Steel, ceramic and smelting works
- Ventilation technology
- Lighting technology
- Electrical motor industry
- Bakery equipment and industrial furnaces
- Steel, ceramic and smelting works

### Copper index
- Copper price basis: EUR 150 / 100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”
- Please find our standard lengths at: www.lappgroup.com/en/cable-standardlengths
- Packaging: R ing ≤ 30 kg or ≤ 250 m, otherwise drum
- Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)
- Photographs are not to scale and do not represent detailed images of the respective products.

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**Similar products**
- ÖLFLEX® HEAT 180 SiF A refer to main catalogue
- ÖLFLEX® HEAT 180 C MS refer to main catalogue

**For current information see:** www.lappgroup.com
Power and control cables

Extended ambient temperatures • PTFE cables (-190°C to +260°C)

ÖLFLEX® HEAT 260 MC
Polytetrafluoroethylene cables for the most extreme loads

Benefits
• Space-saving due to small cable diameters
• Stress crack resistant in case of frequent ambient temperature fluctuations
• Suitable for sensor technology due to good electrical and mechanical properties
• Low outgassing behaviour

Application range
• Conventional cables cannot be used in industrial environments with very high temperatures, aggressive chemical media and limited space
• ÖLFLEX® HEAT 260 has proven itself to be an effective solution in harsh environments such as painting facilities
• Typical fields of application
  - Industrial furnace construction
  - Foundries
  - Chemical industry
  - Power plant engineering
  - Painting plant technology
  - Heating elements
  - Plastic processing
  - Wind turbine engineering
• Sensor systems, e.g. fill level sensors

Product features
• ÖLFLEX® HEAT 260 made of PTFE
  - Outstanding resistance against acids, alkalis, solvents, lacquers, petrol, oils and many other chemical media
  - Flame-retardant
  - High dielectric strength and abrasion-resistance
  - Low water absorption
  - Resistant to microbes
  - Adhesion-free insulation materials
  - Weather- and ozone-resistant
  - Hydrophobic and dirt-repellent
  - High elongation capacity and tear resistance
  - Withstands contact with liquid nitrogen
  - Resistant against hydraulic fluids
• Flame-retardant according to IEC 60332-1-2

Design
• Fine-wire strand made of nickel-plated copper
• PTFE-based core insulation
• Cores twisted together
• PTFE-based outer sheath, black

Technical data

Classification
ETIM 5.0 Class-ID: EC001578
ETIM 5.0 Class-Description: Flexible cable

Core identification code
Coloured according to VDE 0293-308, see appendix T9

Conductor design
Fine wire according to VDE 0295 class 5 / IEC 60228 class 5

Minimum bending radius
Occasional flexing: 15 x outer diameter
Fixed installation: 4 x outer diameter

Nominal voltage
U0/U: 300/500 V

Test voltage
2500 V

Protective conductor
G = with GN-YE protective conductor
X = without protective conductor

Temperature range
Fixed installation: -190°C to +260°C
Short term: +300°C

Article number Number of cores and mm² per conductor Outer diameter [mm] Copper index (kg/km) Weight (kg/km)
ÖLFLEX® HEAT 260 MC
0091300 2 X 0.5 3.9 9.6 22
0091301 3 G 0.5 4.1 14.4 33
0091302 4 G 0.5 4.5 19.2 45
0091305 2 X 0.75 4.2 21.6 47
0091306 3 G 0.75 4.4 28.8 58
0091307 4 G 0.75 5.1 35.7 71
0091310 2 X 1.0 4.8 19.2 42
0091311 3 G 1.0 5.1 28.8 54
0091312 4 G 1.0 5.8 38.4 71
0091315 3 G 1.5 5.6 43.2 72
0091316 4 G 1.5 6.1 57.6 98
0091317 5 G 1.5 7.0 72 118
0091320 3 G 2.5 7.1 72 116
0091321 4 G 2.5 7.7 96 145
0091322 5 G 2.5 8.5 120 145

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum

Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

Photographs are not to scale and do not represent detailed images of the respective products.

Similar products
• ÖLFLEX® HEAT 205 MC refer to main catalogue

Accessories
• SILVYN® HIPROJACKET refer to main catalogue
• SILVYN® SSUE refer to main catalogue
• EASY STRIP stripping and cutting tool refer to main catalogue
• STAR STRIP stripping tool refer to main catalogue

Info
• Excellent chemical, thermal and electrical properties
• Thin, light and robust
 UNITRONIC® ROBUST

Halogen-free data cable with colour code according to DIN 47100 - resistant to a wide range of chemical media

Benefits
• Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
• Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
• Good resistance to ammonia compounds and biogases
• Good resistance to cold and hot water as well as water-soluble cleaning agents
• Suitable for frequent steam cleaning

Application range
• Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
• Food and beverage industry, especially for production and processing of milk and meat products
• For data processing, measurement and control engineering, safety-related systems and as an electronics cable
• For indoor and outdoor use

Product features
• Halogen-free materials
• Good chemical resistance to ester-based hydraulic fluids
• Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
• Halogen-free according to IEC 60754-1 (amount of halogen acid gas)
• Corrosiveness of combustion gases according to EN 50267-2-3 (degree of acidity)
• Low smoke density according to IEC 61034-2

Technical data

| Classification | ETIM 5.0 Class-ID: EC000830 |
| Core identification code | DIN 47100 without colour repetition, refer to table T9 |
| Operating capacitance | C/C approx. 60 nF/km |
| Peak operating voltage | (not for power applications) at 0.14 mm²: 350 V at ≥ 0.25 mm²: 500 V |
| Insulation-specific contact resistance | > 20 GΩm x cm |
| Inductance | approx. 0.65 mH/km |
| Conductor design | Strands, fine-wire 0.34 mm²: 7-wire |
| Minimum bending radius | Occasional flexing: 10 x outer diameter Fixed installation: 4 x outer diameter |
| Test voltage | At 0.14 mm²: 1200 V |
| Temperature range | Occasional flexing: -40°C to +90°C Fixed installation: -50°C to +90°C |

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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

Please find our standard lengths at: www.lappgroup.com

For current information see: www.lappgroup.com
UNITRONIC® ROBUST C

Halogen-free data cable with colour code according to DIN 47100 - resistant to a wide range of chemical media

Benefits
- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
- Good resistance to ammonia compounds and biogases
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

Application range
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing of milk and meat products
- For data processing, measurement and control engineering, safety-related systems and as an electronics cable
- For indoor and outdoor use

Product features
- Halogen-free materials
- Good chemical resistance to ester-based hydraulic fluids
- Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
- Halogen-free according to IEC 60754-1 (amount of halogen acidic gas)
- Corrosiveness of combustion gases according to EN 50267-2-3 (degree of acidity)
- Low smoke density according to IEC 61034-2

Norm references / approvals
- Based on VDE 0812
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

Design
- Fine-wire/multi-wire (0.34 mm²) strand made of bare copper wires
- Core insulation made of special halogen-free compound
- Tin-plated copper braiding
- Outer sheath made of special TPE
- Sheath colour: Black

Technical data

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<tr>
<th>Article number</th>
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Info
- Excellent weather-resistance
- Good chemical resistance

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

For current information see: www.lappgroup.com
UNITRONIC® ROBUST C (TP)

Halogen-free data cable with colour code according to DIN 47100 - resistant to a wide range of chemical media

Benefits
- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant to contact with bio-olios, fats, waxes and their emulsions with a plant, animal or synthetic basis
- Good resistance to ammonia compounds and biogas
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

Application range
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing of milk and meat products
- For data processing, measurement and control engineering, safety-related systems and as an electronics cable
- For indoor and outdoor use

Product features
- Halogen-free materials
- Good chemical resistance to ester-based hydraulic fluids
- Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
- Halogen-free according to IEC 60754-1 (amount of halogen acidic gas) Corrosiveness of combustion gases according to EN 50267-2-3 (degree of acidity)
- Low smoke density according to IEC 61034-2

Norm references / approvals
- Based on VDE 0812
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry

Design
- Fine-wire/multi-wire (0.34 mm²) strand made of bare copper wires
- Core insulation made of special halogen-free compound
- Twisted pair (TP) structure
- Tin-plated copper braiding
- Outer sheath made of special TPE Outer sheath colour: black (RAL 9005)

Technical data

| Classification | ETIM 5.0 Class-ID: EC000830 | ETIM 5.0 Class-Description: Data cable |
| Core identification code | DIN 47100 without colour repetition, refer to table T9 |
| Operating capacitance | C/C approx. 60 nF/km | C/S approx. 100 nF/km |
| Peak operating voltage | (not for power applications) | at 0.14 mm²: 350 V at ≥ 0.25 mm²: 500 V |
| Insulation-specific contact resistance | > 20 GOhm x cm |
| Inductance | approx. 0.65 mH/km |
| Conductor design | Strands, fine-wire 0.34 mm²; 7-wire |
| Minimum bending radius | Occasional flexing: 10 x outer diameter | Fixed installation: 4 x outer diameter |
| Test voltage | At 0.14 mm²: 1200 V |
| Temperature range | Occasional flexing: -40°C to +90°C | Fixed installation: -50°C to +90°C |

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index"

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Copper index [kg/km]: 500 V ≥ 0.25 mm²: 350 V (not for power applications)

Accessories
- SKINTOP® ST-HF-M refer to main catalogue
- KT 11 cable shears refer to main catalogue
- DATA STRIP stripping tool refer to main catalogue

For current information see: www.lappgroup.com
UNITRONIC® 300 / UNITRONIC® 300 S
Control and signal cables with small conductor cross-sections - UL/CSA listed

Benefits
• Wide application range due to multiple certifications
• Cost-saving, easy installation due to omission of closed cable systems (suitable for open wiring)

Application range
• Control and signal cables for internal and external wiring
• Process control; electrical equipment; industrial machinery; low-voltage control
• For the North American market
• Thanks to the DIRECT BURIAL approval, direct burial of versions with the nominal conductor cross-sections 18 AWG and 16 AWG is normatively permitted in the USA

Product features
• CMG (for USA and Canada) and PLTC (for USA) for tray use in North America (24 AWG does not have PLTC certification)
• PLTC-ER & ITC-ER (“-ER” = Exposed Run: According to NEC/NFPA 70 in the USA for unprotected transitions of the cable outside of trays max. 1.8 m or 6 ft. in length per transition) for 18 AWG and 16 AWG
• DIRECT BURIAL certification for 18 AWG & 16 AWG for normatively permitted, direct burial in the USA
• Suitable for torsional applications

Norm references / approvals
• UL: CMG per UL 444; PLTC-ER per UL 13 (18 AWG + 16 AWG); PLTC (not for 24 AWG); ITC-ER per UL 2250 (18 AWG + 16 AWG); UL AWM Style 2464
• According to NEC/NFPA 70, 2014 HANDBOOK, ARTICLE 501, II., 501.10, (B), (1), apart from “Flexible Connections”, suitability for Class I, Division 2 in the USA for all versions with ITC-ER as per NEC 2014 ARTICLE 727.4 and in conjunction with additional UL listed components as well as for all versions with PLTC or PLTC-ER in line with the prerequisites for use of NEC 2014 ARTICLE 725 and in conjunction with tray use and use of additional UL listed components
• Canada: c(UL) CMG FT4, CSA AWM I/II A/B FT1
• Oil-resistant according to UL OIL RES I

Design
• Fine-wire strand made of tin-plated copper wires
• Core insulation made of PVC compound
• UNITRONIC® 300 S: Overall shielding with foil, drain wire and tin-plated copper braiding (75% coverage)
• Outer sheath: Specially designed PVC
• Outer sheath colour: Dark grey (similar to RAL 7005)

Technical data
Classification
• ETIM 5.0 Class-ID: EC000104
• ETIM 5.0 Class-Description: Control cable

Core identification code
• Core identification code refer to table T9

Conductor design
• Fine wire

Torsion application in WTG
• TW-0 & TW-1, refer to appendix T0

Minimum bending radius
• During installation: 4 x outer diameter Shielded: 6 x outer diameter

Nominal voltage
• according to UL rating: 300 V
• IEC: not for power applications

Test voltage
• 1500 V

Temperature range
• Occasional flexing: -25°C to +105°C (AWM for USA: +80°C)
• Fixed installation: -40°C to +105°C (AWM for USA: +80°C)

Table: UNITRONIC® 300 / UNITRONIC® 300 S

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</table>

Technical data

Info
• Designation of shielded version: Formerly “UNITRONIC® 300 CY”, now “UNITRONIC® 300 S”
• Other sizes on request
• Especially for 20 AWG and 18 AWG: Up to 60 cores can be produced with standard core colour code; up to 100 cores with non-standard colour code, e.g. including green-yellow PE

Accessories
• SKINTOP® ST-M refer to page 60
• SKINTOP® ST-M Small PU refer to main catalogue
• UNIVERSAL STRIP stripping tool refer to main catalogue
• STAR STRIP stripping tool refer to main catalogue

For current information see: www.lappgroup.com
UNITRONIC® SENSOR HD M12
S/A cable: Hygienic Design for Food&Beverage

Benefits
- Hygienic design for optimum cleaning results
- Guaranteed density by meeting the highest protection class
- High-quality stainless steel knurl to ensure protection against corrosion
- Bright surfaces to detect contamination easily

Application range
- Food production and packaging machinery
- Refrigerated goods plants, cold storage
- Wet area with frequent contact with cleaning agents

Product features
- Suitable for drag chains
- 4-pin connector/socket M12 on free cable end

Norm references / approvals
- ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry
- FDA 21 CFR 177.2600
  Special sealing element for the food and beverage industry in North America

Design
- Core cross-section: 0.34 mm²
- Core colours:
  4-pin: bn (1), wh (2), bu (3), bk (4)
- Outer sheath: TPE halogen-free, grey (similar to RAL 7035)

Suitable tools
- DATA STRIP stripping tool refer to main catalogue

Technical data

Article number | Article designation | Number of pins | Length in m | Design | LED | Rated voltage (V) | PU
--- | --- | --- | --- | --- | --- | --- | ---
22262040-42, 22262060-64 | AB-C4-M12MS-4,7,5TPE-HD | 4-7.5 | 4-7.5 | straight | no | 250 | 1
22262061-65 | AB-C4-M12MS-10,5TPE-HD | 10 | 15 | straight | no | 250 | 1

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if available and have been released for publication. Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
UNITRONIC® ROBUST S/A FD
Highly flexible, halogen-free sensor/actuator cable – resistant to a wide range of chemical media

Benefits
- Outstanding weather, ozone and UV resistance with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant against organic oils, emulsions, greases and waxes based on organic, animal or synthetic
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning
- Good resistance to ammonia compounds and biogases

Application range
- Automation technology
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing of milk and meat products

Product features
- Good chemical resistance to ester-based hydraulic fluids
- Ozone-, UV- and weather-resistant according to EN 50396 and HD 605 S2
- Suitable for drag chains
- Torsion-resistant
- Halogen-free

Norm references / approvals
- Certified resistance to disinfectant and cleaning solutions used in food and beverage industry
- ECOLAB® Industry standard in the field of professional cleaning and disinfection in the food and beverage industry

Design
- Extra-fine wire strand made of bare copper
- Core insulation: PE
- Core colours:
  3-pin: bn, bu, bk
  4-pin: bn, wh, bu, bk
  5-pin: bn, wh, bu, bk, gy
- Outer sheath made of special TPE
- Outer sheath colour: Black

Technical data
- Classification: ETIM 5.0 Class-ID: EC001578
- Core identification code acc. to EN 50396 and HD 605 S2
- Conductor design: Strand, extra-fine wire
- Minimum bending radius: Flexing: 5 x outer diameter, Fixed installation: 3 x outer diameter
- Temperature range: Flexing: -40°C to +90°C, Fixed installation: -60°C to +90°C

Article number Dimensions (mm²) Outer diameter [mm] Colour Copper index [kg/km]
0.25 mm²
7038897 4x0.25 4.9 black 10.2

0.34 mm²
7038895 3 x 0.34 5 black 9.8
7038894 4 x 0.34 5.4 black 13.1
7038896 5 x 0.34 5.9 black 16

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of "Metal price basis" and "Metal index"
Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Other versions are available upon request
Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
- EPIC® SENSOR M12 refer to main catalogue
- EPIC® SENSOR M12 V4A refer to page 46
- EPIC® SENSOR M8 refer to main catalogue
- STAR STRIP stripping tool refer to main catalogue

For current information see: www.lappgroup.com
**UNITRONIC® BUS PB ROBUST**

**Benefits**
- Robust PROFIBUS cable for use under harsh environmental conditions

**Application range**
- For use for PROFIBUS-DP or FIP in harsh industrial environments
- Fixed installation
- Dairy and cheese technology
- Weighing and dosing systems
- Mills for grains and cereals
- Oil presses
- Coaters and roasters

**Product features**
- Significantly extended use and application areas, water and chemical resistance for use in industrial environments.
- High resistance to surfactants, soaps etc.
- UV-resistant
- Flame-retardant according to IEC 60332-1-2
- Based on the bit rates listed, in accordance with PNO specifications the following maximum cable lengths for a bus segment apply (cable type A, PROFIBUS-DP):
  - 93.75 kbit/s = 1200 m
  - 187.5 kbit/s = 1000 m
  - 500 kbit/s = 400 m
  - 1.5 Mbit/s = 200 m
  - 12.0 Mbit/s = 100 m

**Design**
- Solid and bare copper conductor
- Foam Skin - core insulation (O2YS)
- Overall shielding with copper braiding and plastic-laminated aluminium foil
- Tin-plated copper wire braiding
- With conventional cable design, but with an outer sheath made of special TPE

**Technical data**

<table>
<thead>
<tr>
<th>Classification ETIM 5.0</th>
<th>Class-ID: EC000830</th>
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</thead>
<tbody>
<tr>
<td>ETIM 5.0 Class-Description: Data cable</td>
<td></td>
</tr>
</tbody>
</table>

- Operating capacitance (1 kHz): approx. 28.5 nF/km
- Peak operating voltage (not for power applications) 250 V
- Minimum bending radius Fixed installation: 75 mm
- Test voltage Core/Core: 1500 V eff. Core/Shield: 1500 V
- Characteristic impedance (3 - 20 MHz): 150 ±15 ohm
- Temperature range -40°C to +80°C

**Article number** | **Article designation** | **Number of pairs and conductor diameter (mm)** | **Outer diameter [mm]** | **Copper index (kg/km)** | **Weight (kg/km)**
--- | --- | --- | --- | --- | ---
2170620 | UNITRONIC® BUS PB ROBUST | 1 x 2 x 0.64 | 8 | 26 | 55

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Copper price basis: EUR 150/100 kg; see catalogue appendix T17 for the application and definition of “Metal price basis” and “Metal index”

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum

Please specify the preferred packaging (e.g. 1 x 500 m drum or 5 x 100 m rings)

SIMATIC® is a registered trademark of Siemens AG. FIP is a registered trademark of World FIP

Lapp Kabel is a member of the PROFIBUS user organisation (PNO)

Photographs are not to scale and do not represent detailed images of the respective products.

**Accessories**
- Sub-D Bus-Connectors refer to main catalogue

For current information see: www.lappgroup.com
Data transmission systems
Sensor/actuator cabling • M12 connectors and wall ducts

EPIC® SENSOR M12 V4A
Mountable connectors M12 for the food & beverage industry/outdoors

Benefits
• High-quality stainless steel knurl to ensure protection against corrosion
• Quick and easy on-site assembly
• For creating of individual cable lengths
• Space-saving due to compact dimensions
• Easy connection with tried-and-tested screw terminal technology

Application range
• Automation systems
• Conveyor and transport systems
• Food production and packaging machinery
• SKINTOP® version for outdoor applications

Product features
• 4-pin plug connector
• Screw connection
• PWIS-free

Photographs are not to scale and do not represent detailed images of the respective products.

Technical data
- Classification
  ETIM 5.0 Class-ID: EC002062
  ETIM 5.0 Class-Description: Sensor/actuator connectors
- Material
  Contact: CuZn
  Contact surface: Au (gold)
  Knurl: Stainless steel (V4A)
- Protection rating
  IP 67
- Ambient temperature (operation)
  Connector/socket -40°C to +85°C
- Coding
  A-standard
  Rated current in A
  4 A

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation</th>
<th>Number of pins</th>
<th>Conductor cross-section in mm²</th>
<th>Cable diameter in mm</th>
<th>Rated voltage (V)</th>
<th>PU</th>
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<td>22262049 AB-C4-M12MS-PG7-VA</td>
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<td>0.25 - 0.75</td>
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<td>22262123 AB-C4-M12MS-PG7-VA-SKINTOP</td>
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<td>0.25 - 0.75</td>
<td>4.0 - 6.5</td>
<td>250</td>
<td>1</td>
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<td>Socket, straight</td>
<td>22262050 AB-C4-M12FS-PG7-VA</td>
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<td>4 - 6</td>
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<td>0.25 - 0.75</td>
<td>4.0 - 6.5</td>
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<td>Socket angled</td>
<td>22262051 AB-C4-M12FA-PG7-VA</td>
<td>4</td>
<td>0.25 - 0.75</td>
<td>4 - 6</td>
<td>250</td>
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</table>


Benefits

- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Resistant to contact with bio-oils, fats, waxes and their emulsions with a plant, animal or synthetic basis
- Good resistance to ammonia compounds and biogasses
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

Application range

- For flexible applications (7-wire stranded conductor)
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing equipment of milk and meat products
- For industrial secondary and tertiary cabling according to EN 50173-3 ISO/IEC 24702

Product features

- Halogen-free materials
- Good chemical resistance to ester-based hydraulic fluids
- Ozone-, UV- and weather-resistant according to EN 50396
- Low smoke density according to IEC 61034-2

Design

- Stranded wire, bare, 7-wire
- Polyolefin-based core insulation
- Screening braid made of tin-plated copper wires
- Outer sheath made of special TPE
- Colour: black

Technical data

- Classification
  - ETIM 5.0 Class-ID: EC000830
  - ETIM 5.0 Class-Description: Data cable

- Minimum bending radius
  - Flexing: 10 x outer diameter
  - Fixed installation: 4 x outer diameter

- Characteristic impedance
  - nom. 100 ohm according to IEC 61156-6

- Temperature range
  - Occasional flexing: -40°C to +80°C
  - Fixed installation: -50°C to +80°C

- Minimum bending radius

- Classification
  - ETIM 5.0 Class-ID: EC000830
  - ETIM 5.0 Class-Description: Data cable

- Minimum bending radius
  - Flexing: 10 x outer diameter
  - Fixed installation: 4 x outer diameter

- Characteristic impedance
  - nom. 100 ohm according to IEC 61156-6

- Temperature range
  - Occasional flexing: -40°C to +80°C
  - Fixed installation: -50°C to +80°C

- Classification
  - ETIM 5.0 Class-ID: EC000830
  - ETIM 5.0 Class-Description: Data cable

- Minimum bending radius
  - Flexing: 10 x outer diameter
  - Fixed installation: 4 x outer diameter

- Characteristic impedance
  - nom. 100 ohm according to IEC 61156-6

- Temperature range
  - Occasional flexing: -40°C to +80°C
  - Fixed installation: -50°C to +80°C

Article number | Article designation | Number of pairs and AWG per conductor | Outer diameter [mm] | Copper index (kg/km) | Weight (kg/km)
--- | --- | --- | --- | --- | ---
PROFINET Cat.5e
2170451 | ETHERLINE® ROBUST PN Cat.5 | 2x2xAWG22/7 | 6.5 | 30.4 | 50
PROFINET Cat.7
2170452 | ETHERLINE® ROBUST PN Cat.7 | 4x2xAWG23/7 | 8.7 | 48 | 75
Industrial Ethernet Cat.7
2170453 | ETHERLINE® ROBUST Cat.7 FLEX | 4x2xAWG26/7 | 6.5 | 27 | 36

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

PROFINET® is a registered trademark of the PNO (PROFIBUS user organisation)
Detailed data sheets are available upon request. Please specify the type/dimensions of the required cable.
Photographs are not to scale and do not represent detailed images of the respective products.

Accessories

- EPIC® DATA PN AX RJ45 refer to main catalogue
- EPIC® DATA PN 90 RJ45 refer to main catalogue
- EPIC® DATA AX RJ45 Cat.6A refer to main catalogue
- EPIC® DATA 90 RJ45 Cat.6A refer to main catalogue
- EPIC® DATA AX RJ45 Cat.6A IP68 refer to main catalogue
- EPIC® DATA M12D refer to main catalogue
- EPIC® DATA M12X refer to main catalogue
- EPIC® DATA CCR FA refer to main catalogue

For current information see: www.lappgroup.com
**ETHERLINE® ROBUST FR**

**Flexible use**

**Benefits**
- Outstanding weather, ozone and UV resistance together with the wide temperature range enable versatile use for indoor and outdoor applications
- Good resistance to cold and hot water as well as water-soluble cleaning agents
- Suitable for frequent steam cleaning

**Application range**
- For flexible applications (7-wire stranded conductor)
- Machine tool building, washing equipment, slaughterhouses, composting plants, sewage works
- Food and beverage industry, especially for production and processing equipment of milk and milk products
- For industrial secondary and tertiary cabling according to EN 50173-3 ISO / IEC 24702

**Product features**
- High-quality, double screening ensures high transmission reliability in areas with electromagnetic interference
- Flame retardance makes it suitable for indoor and outdoor installations
- 2-pair: 10/100 Mbit/s for Industrial Ethernet
- 4-pair: 100 Mbit/s up to 10 Gbit/s for Industrial Ethernet
- Many applications with Industrial Ethernet, e.g. PROFINET type B, i.e. fixed installation and flexible use.

**Norm references / approvals**
- UV-resistant according to ISO 4892-2 and ozone-resistant according to EN 50396
- Flame-retardant according to IEC 60332-1-2

**Design**
- Stranded wire, bare, 7-wire
- Polyolefin-based core insulation
- Screening braid made of tin-plated copper wires
- Outer sheath made of special TPE
- Colour: black

---

**Technical data**

<table>
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<tr>
<th>Classification</th>
<th>ETIM 5.0 Class-ID: EC000830</th>
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<tr>
<td>Minimum bending radius</td>
<td>Flexing: 10 x outer diameter Fixed installation: 4 x outer diameter</td>
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<tr>
<td>Characteristic impedance</td>
<td>nom. 100 ohm according to IEC 61156-6</td>
</tr>
<tr>
<td>Temperature range</td>
<td>Occasional flexing: -40°C to +80°C Fixed installation: -50°C to +80°C</td>
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</table>

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation</th>
<th>Number of pairs and AWG per conductor</th>
<th>Outer diameter [mm]</th>
<th>Copper index (kg/km)</th>
<th>Weight (kg/km)</th>
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<td>PROFINET Cat.7</td>
<td>2170455 ETHERLINE® ROBUST PN FR Cat.7</td>
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<td>Industrial Ethernet Cat.7</td>
<td>2170456 ETHERLINE® ROBUST FR Cat.7 FLEX</td>
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**Accessories**

- EPIC® DATA PN AX RJ45 refer to main catalogue
- EPIC® DATA PN 90 RJ45 refer to main catalogue
- EPIC® DATA AX RJ45 Cat.6A refer to main catalogue
- EPIC® DATA 90 RJ45 Cat.6A refer to main catalogue
- EPIC® DATA AX RJ45 Cat.6A IP68 refer to main catalogue
- EPIC® DATA M12D refer to main catalogue
- EPIC® DATA M12X refer to main catalogue
- EPIC® DATA CCR FA refer to main catalogue

For current information see: www.lappgroup.com

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**For current information see: www.lappgroup.com**
**Data transmission systems for ETHERNET technology**

Industrial Ethernet cables Cat.5/ Cat.5e • PROFINET type B - flexible application

---

**Info**

- For Profinet applications
- CAT.5 performance
- Flexible use

**Benefits**

- For PROFINET applications type B
- Can be used in dry or damp rooms
- Shielded against interference signals
- Can be used for Industrial Ethernet in harsh industrial environments
- 2-pair: 10/100 Mbit/s for Industrial Ethernet

**Application range**

- For industrial secondary and tertiary cabling according to EN 50173-3 ISO/IEC 24702
- For flexible applications (7-wire stranded conductor)
- Wiring of machines, tools, devices, appliances and control cabinets
- Suitable for EtherCAT and EtherNet/IP applications
- 2-pair: 10/100 Mbit/s for Industrial Ethernet
- Food and beverage industry, especially where equipment has to be cleaned very often

**Product features**

- Flame-retardant according to CSA FT4 UL Vertical-Tray Flame Test
- CAT.5 performance
- FRNC version: Halogen-free and flame-retardant
- Fast Connect (FC) cable design

**Norm references / approvals**

- The cable is UL/CSA-certified (CMG)
- ETHERLINE® PN Cat.5 Y FLEX FC: ECOLAB® Industry standard for innovations and efficiency in the field of professional cleaning and disinfection

**Design**

- Stranded wire, bare, 7-wire
- Core insulation: PE or PP
- Star quad
- Inner sheath made of PVC or FRNC
- Overall shielding with copper braiding and plastic-laminated aluminium foil
- PVC or FRNC outer sheath material
- Colour: green (similar to RAL 6018)

**Technical data**

**Classification**

ETIM 5.0 Class-ID: EC000830
ETIM 5.0 Class-Description: Data cable

**Peak operating voltage**

(Not for power applications) 125 V

**Minimum bending radius**

FRNC cable:
- Flexing: 8 x outer diameter
- Fixed installation: 4 x outer diameter
PVC cable:
- Flexing: 7 x outer diameter
- Fixed installation: 3 x outer diameter

**Test voltage**

Core/Core: 2000 V
Core/Shield: 2000 V

**Characteristic impedance**

100 W ± 15%

**Temperature range**

Cable with FRNC sheath
- Fixed installation: -25°C to +80°C
- Flexing: -25°C to +80°C
Cable with PVC sheath
- Fixed installation: -40°C to +60°C
- Flexing: -20°C to +60°C

---

**Article number**

<table>
<thead>
<tr>
<th>PVC outer sheath</th>
<th>FRNC outer sheath</th>
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<tbody>
<tr>
<td>2170884</td>
<td>ETHERLINE® PN Cat.5 Y FLEX FC</td>
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<tr>
<td>2 x 2 x AWG22/7</td>
<td>6.5</td>
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<tr>
<td>2170890</td>
<td>ETHERLINE® PN Cat.5e FRNC FLEX FC</td>
</tr>
<tr>
<td>2 x 2 x AWG22/7</td>
<td>6.5</td>
</tr>
</tbody>
</table>

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Please find our standard lengths at: www.lappkabel.de/en/cable-standardlengths

Packaging: Ring ≤ 30 kg or ≤ 250 m, otherwise drum

PROFINET® is a registered trademark of the PNO (PROFIBUS user organisation)

Detailed data sheets are available upon request. Please specify the type/dimensions of the required cable.

Photographs are not to scale and do not represent detailed images of the respective products.

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**Accessories**

- EPIC® DATA PN AX RJ45 refer to main catalogue
- EPIC® DATA PN 90 RJ45 refer to main catalogue
- EPIC® DATA RJ45F Cat.6A refer to main catalogue
- EPIC® DATA M12D refer to main catalogue
- FC STRIP stripping tool refer to main catalogue

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For current information see: www.lappgroup.com
**Data transmission systems for ETHERNET technology**

**Industrial Ethernet cables Cat.6A • Industrial Ethernet / PROFINET type B - flexible application**

**ETHERLINE® PN Cat.6A FLEX**

Flexible use

### Benefits
- Can be used in dry or damp rooms
- Shielded against interference signals
- Can be used for Industrial Ethernet in harsh industrial environments
- 4-pair: 100 Mbit/s up to 10 Gbit/s for Industrial Ethernet

### Norm references / approvals
- PVC cable is UL/CSA-certified (CMG)
- ETHERLINE® PN Cat.6A Y FLEX: ECOLAB® certified
  - Industry standard for innovations and efficiency in the field of professional cleaning and disinfection
- FRNC cable is UL/CSA-certified (CM)

### Design
- 7-wire stranded wire made of tin-plated copper wires
- Core insulation: Polyethylene (PE)
- S/FTP: Copper braid as overall shielding and pair screening with aluminum compound foil
- PVC or FRNC outer sheath material
- Colour: green (similar to RAL 6018)

### Application range
- For industrial secondary and tertiary cabling according to EN 50173-3 ISO/IEC 24702
- For flexible applications (7-wire stranded conductor)
- Plant engineering, machinery manufacturing
- Suitable for EtherCAT and EtherNet/IP applications
- Food and beverage industry, especially where equipment has to be cleaned very often

### Product features
- Flexible CAT.6a cable qualified for 10 Gbit/s
- Meets the requirements according to CAT.6a, ISO/IEC 11801 and EN 50173
- High-quality, double screening ensures high transmission reliability in areas with electromagnetic interference
- The oil-resistant PVC sheath enables usage in industrial environments

### Technical data
- **Classification**
  - ETIM 5.0 Class-ID: EC000830
  - ETIM 5.0 Class-Description: Data cable
- **Peak operating voltage**
  - (not for power applications)
  - 125 V
- **Minimum bending radius**
  - Flexing: 15 x outer diameter
  - Fixed installation: 8 x outer diameter
- **Charateristic impedance**
  - 100 ±15 ohm (> 1 MHz)
- **Temperature range**
  - Cable with FRNC sheath
    - Fixed installation: -25°C to +80°C
  - Cable with PVC sheath
    - Fixed installation: -40°C to +80°C

### Article numbers

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation</th>
<th>Number of pairs and AWG per conductor</th>
<th>Outer diameter [mm]</th>
<th>Copper index (kg/km)</th>
<th>Weight (kg/km)</th>
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</thead>
<tbody>
<tr>
<td>PVC outer sheath</td>
<td>ETHERLINE® PN Cat.6a, Y FLEX</td>
<td>4 x 2 x AWG23/7</td>
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</table>

Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they are available and have been released for publication.

**PROFINET®** is a registered trademark of the PNO (PROFIBUS user organisation)

Detailed data sheets are available upon request. Please specify the type/dimensions of the required cable.

Photographs are not to scale and do not represent detailed images of the respective products.

### Accessories
- **EPIC® DATA AX RJ45 Cat.6A** refer to main catalogue
- **EPIC® DATA 90 RJ45 Cat.6A** refer to main catalogue
- **EPIC® DATA AX RJ45 Cat.6A IP68** refer to main catalogue
- **EPIC® DATA RJ45F Cat.6A** refer to main catalogue
- **EPIC® DATA M12X** refer to main catalogue
- **EPIC® DATA CCR FA** refer to main catalogue
- **DATA STRIP stripping tool** refer to main catalogue

---

**For current information see: www.lappgroup.com**
Optical data transmission systems

PCF Plastic Cladded Fibre cable • Two-core applications (DUPLEX)

HITRONIC® PCF cables for PROFINET applications

**Benefits**
- Optical signal transmission up to 500 m
- Easy to handle
- No interference by external fields
- No grounding problems
- Suitable for direct connector assembly

**Application range**
- PCF DUPLEX cable for optical signal transmission in industrial applications
- PROFINET / Industrial Ethernet
- At 100 Mbit/s: max. 100 m length
- PROFINET type B: for fixed installation
- PROFINET type C: for flexible applications (drag chain)

**Product features**
- Cable version with PVC sheath: for standard applications in industrial environments
- Cable version with PUR sheath: for high mechanical or chemical stress in industrial environments
- PNB - PROFINET type B
- PNC - PROFINET type C
- FD - highly flexible (drag chain)

**Norm references / approvals**
- 28055702: with c(UL)us certification (OFNG 75°C)

**Technical data**

**Classification**
- ETIM 5.0 Class-ID: EC000034
- ETIM 5.0 Class-Description: Fibre optic cable

**Dimensions**
- Single cable diameter: 2.2 mm
- Cable: see table

**Core identification code**
- Black, orange (with arrow printing)

**Minimum bending radius**
- see data sheet

**Optical fibre type**
- Fibre core material: Glass
- Fibre sheath material: Fluoropolymers

**Permissible tensile force**
- see data sheet

**Temperature range**
- see data sheet

**Article number | Article designation | Fibre type | Number of fibres | Outer diameter [mm] | Weight (kg/km)**

<table>
<thead>
<tr>
<th>PCF DUPLEX - PROFINET TYPE B</th>
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<tbody>
<tr>
<td>28055702 HITRONIC® PCF DUPLEX PNB PVC-PVC A</td>
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<tr>
<td>200/230 PCF</td>
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<td>PCF DUPLEX - PROFINET TYPE C</td>
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<tr>
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<td>28352702 HITRONIC® PCF DUPLEX FD PNC PVC-PUR</td>
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<td>200/230 PCF</td>
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Unless otherwise specified, the product values shown are nominal values. You can receive further values, such as tolerances, upon request if they available and have been released for publication.

Lapp Kabel is a member of the PROFIBUS user organisation (PNO)
The cables can also be supplied as pre-assembled fibre optic trunks.
Photographs are not to scale and do not represent detailed images of the respective products.

**Accessories**
- PCF Assembly Sets refer to main catalogue
- PCF Connector F-SMA and ST(BFOC) refer to main catalogue
- PCF Cutting Tools refer to main catalogue
- PCF Connector SC-RJ refer to main catalogue
- EPIC® DATA PB Sub-D FO refer to main catalogue
- STAR STRIP stripping tool refer to main catalogue
EPIC® industrial connectors

Rectangular connectors • EPIC® ULTRA H-B 6

EPIC® ULTRA H-A 3 TG
Housing EPIC® ULTRA: For higher functional reliability

Info
- For humid environment
- Corrosion-resistant
- Protection rating tested according to UL50E

EPIC® ULTRA H-A 3 TS
Housing EPIC® ULTRA: For higher functional reliability

Info
- For humid environment
- Corrosion-resistant
- Protection rating tested according to UL50E

EPIC® ULTRA H-A 3 TBF
Housing EPIC® ULTRA: For higher functional reliability

Info
- For humid environment
- Corrosion-resistant
- Protection rating tested according to UL50E

Benefits
- Optimum, low-resistance 360° screening
- All-purpose thanks to high corrosion resistance and high protection against environmental influences.
- Space-saving due to compact dimensions
- High mechanical and chemical resistance

Application range
- Packaging machines
- Bottling
- Food production
- Electric Motors

Technical data

Classification
ETIM 5.0 Class-ID: EC000437
ETIM 5.0 Class-Description: Housing for industrial connectors

Material
Housing: Nickel-plated zinc die-cast
Lever: Stainless steel
Seal: NBR

Protection rating
IP 65
NEMA 250, UL50E: 12, 4, 4X (latched)

Temperature range
-40°C to +100°C, short-term up to +125°C

Product features
- Pluggable with standard housings
- Salt spray test according to IEC 68-2-52, severity level 2
- Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours
- Corrosion-resistant according to DIN EN 6988
- Delivery including stainless steel screw for the inserts

Suitable inserts
- A selection of inserts is given in the main catalogue

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>M</th>
<th>Pieces / PU</th>
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Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
EPIC® industrial connectors
Rectangular connectors • EPIC® ULTRA H-B 6

EPIC® ULTRA H-A 3 AG
Housing EPIC® ULTRA: For higher functional reliability

Info
• For humid environment
• Corrosion-resistant
• Protection rating tested according to UL50E

EPIC® ULTRA H-A 3 AGS
Housing EPIC® ULTRA: For higher functional reliability

Info
• For humid environment
• Corrosion-resistant
• Protection rating tested according to UL50E

EPIC® ULTRA H-A 3 AGSV
Housing EPIC® ULTRA: For higher functional reliability

Info
• For humid environment
• Corrosion-resistant
• Protection rating tested according to UL50E

Benefits
• Optimum, low-resistance 360° screening
• All-purpose thanks to high corrosion resistance and high protection against environmental influences,
• Space-saving due to compact dimensions
• High mechanical and chemical resistance

Application range
• Packaging machines
• Bottling
• Food production
• Electric Motors

Technical data

Classification
ETIM 5.0 Class-ID: EC000437
ETIM 5.0 Class-Description: Housing for industrial connectors

Material
Housing: Nickel-plated zinc die-cast
Lever: Stainless steel
Seal: NBR

Protection rating
IP 65
NEMA 250, UL50E: 12, 4, 4X (latched)

Temperature range
-40°C to +100°C, short-term up to +125°C

Product features
• Pluggable with standard housings
• Salt spray test according to IEC 68-2-52, severity level 2
• Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours
• Corrosion-resistant according to DIN EN 6988
• Delivery including stainless steel screw for the inserts

Suitable inserts
• A selection of inserts is given in the main catalogue

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
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<th>Pieces / PU</th>
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<tr>
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For current information see: www.lappgroup.com
EPIC® industrial connectors

Rectangular connectors • EPIC® ULTRA H-B 6

EPIC® ULTRA H-B 6 TG LB
Housing EPIC® ULTRA: For higher functional reliability

Benefits
• Optimum, low-resistance 360° screening
• All-purpose thanks to high corrosion resistance and high protection against environmental influences.
• Space-saving due to compact dimensions
• Faster than any other comparable system
• High mechanical resistance

Application range
• Packaging machines
• Bottling
• Food production
• Electric Motors

Product features
• Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
• Pluggable with standard housings
• Corrosion-resistant according to DIN EN 6988
• Salt spray test according to IEC 68-2-52, severity level 2
• Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

Suitable inserts
• A selection of inserts is given in the main catalogue

Technical data
Classification
ETIM 5.0 Class-ID: EC000437
ETIM 5.0 Class-Description: Housing for industrial connectors

Material
Housing: Nickel-plated zinc die-cast
Lever and bolts: Stainless steel
Seal: NBR
Cable gland
Body: Nickel-plated brass
Insert: PA
Sealing ring: Special elastomer

Protection rating
IP 65
NEMA 250, UL50E: 12, 4, 4X (latched)

Temperature range
-40°C to +100°C

Article number | Article description | Clamping range in mm | Minimum Ø above braiding (mm) | Pieces / PU
--- | --- | --- | --- | ---
H-B housing: Hood (straight cable entry, bolts for single lever)
70250200 | ULTRA H-B 6 TG-LB 6-13 | 6 - 13 | 1
70250201 | ULTRA H-B 6 TG-LB 9-17 | 9 - 17 | 1
70250202 | ULTRA H-B 6 TG-LB 9-17 BRUSH | 9 - 17 | 6 | 1
H-B housing: Hood (side cable entry, bolts for single lever)
70250203 | ULTRA H-B 6 TS-LB 6-13 | 6 - 13 | 1
70250204 | ULTRA H-B 6 TS-LB 9-17 | 9 - 17 | 1
70250205 | ULTRA H-B 6 TS-LB 9-17 BRUSH | 9 - 17 | 6 | 1

Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
EPIC® industrial connectors
Rectangular connectors • EPIC® ULTRA H-B 6

EPIC® ULTRA H-B 6 AG LB
Housing EPIC® ULTRA: For higher functional reliability

EPIC® ULTRA H-B 6 SGR LB
Housing EPIC® ULTRA: For higher functional reliability

Benefits
- Optimum, low-resistance 360° screening
- All-purpose thanks to high corrosion resistance and high protection against environmental influences.
- Space-saving due to compact dimensions
- Faster than any other comparable system
- High mechanical resistance

Application range
- Packaging machines
- Bottling
- Food production
- Electric Motors

Product features
- Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
- Pluggable with standard housings
- Corrosion-resistant according to DIN EN 6988
- Salt spray test according to IEC 68-2-52, severity level 2
- Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

Suitable inserts
- A selection of inserts is given in the main catalogue

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
<th>Protection rating</th>
<th>Temperature range</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETIM 5.0 Class-ID: EC000437 ETIM 5.0 Class-Description: Housing for industrial connectors</td>
<td>IP 65 NEMA 250, UL50E: 12, 4, 4X (latched)</td>
<td>-40°C to +100°C</td>
</tr>
</tbody>
</table>

Material
- Housing: Nickel-plated zinc die-cast
- Lever and bolts: Stainless steel
- Seal: NBR
- Cable gland: Nickel-plated brass
- Insert: PA
- Sealing ring: Special elastomer

Table: Suitable versions

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>Clamping range in mm</th>
<th>Minimum Ø above braiding (mm)</th>
<th>Pieces / PU</th>
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</thead>
<tbody>
<tr>
<td>70250206</td>
<td>H-B housing: Panel-mount base (single lever) ULTRA H-B 6 AG LB</td>
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<tr>
<td>70250207</td>
<td>H-B housing: Surface-mount base (1 cable entry, single lever) ULTRA H-B 6 SGR LB 6-13</td>
<td>6 - 13</td>
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</tr>
<tr>
<td>70250208</td>
<td>H-B housing: Surface-mount base (1 cable entry, single lever) ULTRA H-B 6 SGR LB 9-17</td>
<td>9 - 17</td>
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<tr>
<td>70250209</td>
<td>H-B housing: Surface-mount base (1 cable entry, single lever) ULTRA H-B 6 SGR LB 9-17 BRUSH</td>
<td>9 - 17</td>
<td>6</td>
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Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
EPIC® industrial connectors
Rectangular connectors • EPIC® ULTRA H-B 10

EPIC® ULTRA H-B 10 TS QB
Housing EPIC® ULTRA: For higher functional reliability

Info
• For humid environment
• Corrosion-resistant
• SKINTOP® integrated gland

EPIC® ULTRA H-B 10 AG QB
Housing EPIC® ULTRA: For higher functional reliability

Info
• For humid environment
• Corrosion-resistant

Benefits
• Optimum, low-resistance 360° screening
• All-purpose thanks to high corrosion resistance and high protection against environmental influences.
• Space-saving due to compact dimensions
• Faster than any other comparable system
• High mechanical resistance

Application range
• Packaging machines
• Bottling
• Food production
• Electric Motors

Product features
• Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
• Pluggable with standard housings
• Corrosion-resistant according to DIN EN 6988
• Salt spray test according to IEC 68-2-52, severity level 2
• Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

Suitable inserts
• A selection of inserts is given in the main catalogue

Technical data
Classification
ETIM 5.0 Class-ID: EC000437
ETIM 5.0 Class-Description: Housing for industrial connectors

Material
Housing: Nickel-plated zinc die-cast
Lever and bolts: Stainless steel
Seal: NBR
Cable gland
Body: Nickel-plated brass
Insert: PA
Sealing ring: Special elastomer

Protection rating
IP 68
NEMA 250, UL50E: 12, 4, 4X (latched)

Temperature range
-40°C to +100°C

Article number | Article description | Clamping range in mm | Minimum Ø above braiding (mm) | Pieces / PU
---|---|---|---|---
70250210 | ULTRA H-B 10 TS QB 7-15 | 7 - 15 | | 1
70250211 | ULTRA H-B 10 TS QB 11-21 | 11 - 21 | | 1
70250212 | ULTRA H-B 10 TS QB 11-21 BRUSH | 11 - 21 | 8 | 1
70250213 | ULTRA H-B 10 AG QB | | | 1

Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
EPIC® industrial connectors
Rectangular connectors • EPIC® ULTRA H-B 16

**EPIC® ULTRA H-B 16 TS QB**
Housing EPIC® ULTRA: For higher functional reliability

**EPIC® ULTRA H-B 16 AG QB**
Housing EPIC® ULTRA: For higher functional reliability

### Info
- For humid environment
- Corrosion-resistant

### Benefits
- Optimum, low-resistance 360° screening
- All-purpose thanks to high corrosion resistance and high protection against environmental influences.
- Space-saving due to compact dimensions
- Faster than any other comparable system
- High mechanical resistance

### Application range
- Packaging machines
- Bottling
- Food production
- Electric Motors

### Product features
- Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
- Pluggable with standard housings
- Corrosion-resistant according to DIN EN 6988
- Salt spray test according to IEC 68-2-52, severity level 2
- Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

### Suitable inserts
- A selection of inserts is given in the main catalogue

### Technical data

<table>
<thead>
<tr>
<th>Classification</th>
<th>Protection rating</th>
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<table>
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<th>Material</th>
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</thead>
</table>

<table>
<thead>
<tr>
<th>Temperature range</th>
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</thead>
<tbody>
<tr>
<td>-40°C to +100°C</td>
</tr>
</tbody>
</table>

### Product features
- Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
- Pluggable with standard housings
- Corrosion-resistant according to DIN EN 6988
- Salt spray test according to IEC 68-2-52, severity level 2
- Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

### Suitable inserts
- A selection of inserts is given in the main catalogue

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>Clamping range in mm</th>
<th>Minimum Ø above braiding (mm)</th>
<th>Pieces / PU</th>
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</tbody>
</table>

Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
EPIC® industrial connectors

Rectangular connectors • EPIC® ULTRA H-B 24

EPIC® ULTRA H-B 24 TS QB
Housing EPIC® ULTRA: For higher functional reliability

**Info**
- For humid environment
- Corrosion-resistant
- SKINTOP® integrated gland

EPIC® ULTRA H-B 24 AG QB
Housing EPIC® ULTRA: For higher functional reliability

**Info**
- For humid environment
- Corrosion-resistant

**Benefits**
- Optimum, low-resistance 360° screening
- All-purpose thanks to high corrosion resistance and high protection against environmental influences.
- Space-saving due to compact dimensions
- Faster than any other comparable system
- High mechanical resistance

**Application range**
- Packaging machines
- Bottling
- Food production
- Electric Motors

**Product features**
- Housing with the BRUSH attachment comes with BRUSH shield contacting for cables
- Pluggable with standard housings
- Corrosion-resistant according to DIN EN 6988
- Salt spray test according to IEC 68-2-52, severity level 2
- Salt spray testing according to DIN EN ISO 9227, method NSS, test duration 480 hours

**Suitable inserts**
- A selection of inserts is given in the main catalogue

**Technical data**

<table>
<thead>
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<th>Classification</th>
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<td>Seal: NBR</td>
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<td>Cable gland</td>
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<td></td>
<td>Body: Nickel-plated brass</td>
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<tr>
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<td>Insert: PA</td>
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<td>Sealing ring: Special elastomer</td>
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<table>
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<th>Protection rating</th>
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<td>NEMA 250, UL50E: 12 (latched)</td>
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<table>
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<th>Temperature range</th>
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<td>-40°C to +100°C</td>
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**Article data**

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Photographs are not to scale and do not represent detailed images of the respective products.
EPIC® ULTRA protective cover for housing H-B

Product features
- Protective cover for EPIC® ULTRA housing
- Without securing cord
- Protective cover made of material suitable for the food industry
- Protective cover for hood with stainless steel levers and bolts

Technical data

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Photographs are not to scale and do not represent detailed images of the respective products.
SKINTOP® ST-M / SKINTOP® STR-M

Benefits
SKINTOP® ST-M
- High oil resistance for maximum functional reliability
- Permanent vibration protection
- Wide, variable clamping ranges
- Optimum strain relief
- Various accessories (e.g. multiple sealing inserts)

Application range
SKINTOP® ST-M
- Used in areas where a lot of cables and wires need to be inserted into housing with minimum space requirements
- Machine and equipment manufacturing
- Automation technology

SKINTOP® STR-M
- With reducing seal insert, to seal cables with smaller outer diameters.

Norm references / approvals
- UL file no. E79903
- GGVS: TÜ.EGG.020-95

Design
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Note
- Refer to SKINTOP® metric accessories for suitable accessories
- Counter nut to be used: SKINTOP® GMP-GL-M
- SKINTOP® ST(R) M ISO versions have an extra-long connection thread
- SKINTOP® ST(R) M ISO versions with extra-long connection thread, see table, have no DNV approval

Suitable cables
SKINTOP® STR-M
- The following cables are recommended for IP 69 applications: ÖLFLEX® ROBUST 200
  H07RN8-F
  H07RN-F

Suitable tools
SKINTOP® ST-M
- SKINTOP® LOCATOR refer to main catalogue
- SKINMATIC® QUICK Set 1 refer to main catalogue
- SKINMATIC® RZ refer to main catalogue
- SKINMATIC® MH Set refer to main catalogue

Technical data
Classification
ETIM 5.0 Class-ID: EC000441
ETIM 5.0 Class-Description: Cable gland

Caution
SKINTOP® ST-M
Refer to T21 for the installation dimensions and tightening torques
Size M 40 x 1.5 up to M 63 x 1.5 with O-ring
SKINTOP® STR-M
Refer to T21 for the installation dimensions and tightening torques

Colour delivered
RAL 7001 silver grey
RAL 7035 light grey
RAL 9005 black/UV-resistant

Material
- Body: Polyamide
- Seal: CR

Tests
GGVS: TÜ.EGG.020-95

Protection rating
- IP 68 - 5 bar
- IP 69

Temperature range
- Static: -40°C to +100°C
- Dynamic: -20°C to +100°C

Table

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For current information see: www.lappgroup.com
### Accessories

#### SKINTOP® ST-M
- SKINTOP® DIX-M refer to main catalogue
- SKINTOP® GMP-GL-M refer to main catalogue
- SKINTOP® DIX-M AUTOMATION refer to main catalogue
- SKINTOP® SDV-M ATEX refer to main catalogue
- SKINTOP® SD-M refer to main catalogue
- SKINTOP® DV-M refer to main catalogue

#### SKINTOP® STR-M
- SKINTOP® GMP-GL-M refer to main catalogue
- SKINTOP® SDVR-M ATEX refer to main catalogue
- SKINTOP® SD-M refer to main catalogue

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Photographs are not to scale and do not represent detailed images of the respective products.
SKINTOP® MS-M / SKINTOP® MSR-M

Benefits
SKINTOP® MS-M
- High functional reliability
- Optimum strain relief
- Wide, variable clamping ranges
- For cable diameters up to 98 mm

Application range
SKINTOP® MS-M
- In areas where mechanical and chemical stability are critical.
- Measurement, control and regulation technology
- Machine and equipment manufacturing
- Plant construction

SKINTOP® MSR-M
- With reducing seal insert, to seal cables with smaller outer diameters.

Norm references / approvals
- UL file no. E79903

Design
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Note
- Counter nut to be used: SKINDICHT® SM-M
- Refer to SKINTOP® metric accessories for suitable accessories

Technical data
- Classification
  ETIM 5.0 Class-ID: EC000441
  ETIM 5.0 Class-Description: Cable gland

- Caution
  Refer to T21 for the installation dimensions and tightening torques

- Certifications
  IP 69 approval from size M75 x 1.5 pending.
  UL, CSA, DNV, VDE approval for sizes M90x2 and M110x2 pending.

- Material
  Body: Nickel-plated brass
  Insert: Polyamide
  Sealing ring: CR
  O-ring: NBR

- Protection rating
  IP 68 - 10 bar
  IP 69 (M12 - M63)

- Temperature range
  dynamic -25°C up to +100°C
  static: -40°C to +100°C

Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
SKINTOP® MS-M
- SKINDICHT® SM-M refer to main catalogue
- SKINTOP® DIX-M refer to main catalogue
- SKINMATIC® MH Set refer to main catalogue
- SKINTOP® DIX-M AUTOMATION refer to main catalogue
- SKINTOP® SDV-M ATEX refer to main catalogue
- SKINTOP® SD-M refer to main catalogue
- SKINTOP® DV-M refer to main catalogue

SKINTOP® MSR-M
- SKINDICHT® SM-M refer to main catalogue
- SKINTOP® SDVR-M ATEX refer to main catalogue
- SKINTOP® SD-M refer to main catalogue

For current information see: www.lappgroup.com
**SKINTOP® MULTI**

**Info**

- Compact multi-insertion system with innovative gel technology

**Benefits**

- Large clamping range of 4 mm and AS-I BUS entry system by elastic gel technology with innovative membrane technology
- Easy assembly with high packing density
- Optimum strain relief at the entire cable bundle
- Error reduction through clear assignment of the cables to be installed by clear marking of the implementing points
- Unoccupied points remain securely sealed

**Application range**

- Used in areas where a lot of cables and wires need to be inserted into housing with minimum space requirements
- For cables that have not been assembled and media conduits
- Control system, control cabinet and apparatus construction
- Automation technology

**Product features**

- Integrated seal for the cable & housing (captitive)
- Halogen-free
- UV-, ozone and oil-resistant
- The adhesive effect of the gel enables very easy positioning at the housing during assembling

**Norm references / approvals**

- UL 508A for SKINTOP® MULTI versions 1 + 2
- UL pending for SKINTOP® MULTI versions 3 + 4

**Technical data**

- **Classification**
  - ETIM 5.0 Class-ID: EC000240
  - ETIM 5.0 Class-Description: Cable entry

- **Certifications**
  - UL File No. E349737
  - Fire behaviour according to UL94 V-2

- **Material**
  - Frame: Polycarbonate
  - Seal: Gel

- **Protection rating**
  - IP 68

- **Temperature range**
  - -30°C to +100°C

**Article number**

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Photographs are not to scale and do not represent detailed images of the respective products.

**Similar products**

- SKINTOP® CUBE MULTI refer to main catalogue

**Accessories**

- SKINTOP® DIX-DV refer to main catalogue
- Kraftform Kompakt® 10
Cable glands

SKINTOP® metric nickel-plated brass cable glands • SKINTOP® EMC/earthing

NEW

SKINTOP® BRUSH ADD-ON

Benefits
• Optimum, low-resistance 360° screen contact
• Cutting edges cut through the insulating layer of the housing or switch cabinet when tightening, thus guaranteeing optimum contact
• Easy disassembly
• Visible, large-scale shield contacting
• Uncomplicated and safe

Design
• Metric connection thread according to DIN EN 60423
• Basis for technical information DIN IEC 62444

Application range
• For EMC-compliant earthing of the copper braided shield, or for cables with copper corrugated sheath
• For EMC-contact at through-holes
• Control cabinet construction
• Automation systems
• Conveyor and transport systems

Design
• Metric connection thread according to DIN EN 60423
• Basis for technical information DIN IEC 62444

Technical data

Classification
ETIM 5.0 Class-ID: EC000441
ETIM 5.0 Class-Description: Cable gland

Caution
Refer to T21 for the installation dimensions and tightening torques
The SKINTOP® ST-M torques apply

Certifications
UL pending

Material
Body: nickel-plated brass
EMC brush: Brass

Temperature range
dynamic: -20°C to +100°C
Depending on the combination of the cable gland used

Info
• Innovative EMC add-on for SKINTOP® ST(R)-M plastic cable glands.
• The world's first patented active EMC counter nut!

Article number | Article designation / size | Minimum Ø above braiding (mm) | SW mm | Thread length, D (mm) | Pieces / PU
--- | --- | --- | --- | --- | ---
54110839 | M 12 x 1,5 | 4 | 24 | 10 | 25
54110840 | M 16 x 1,5 | 5 | 24 | 10 | 25
54110841 | M 20 x 1,5 | 5 | 24 | 10 | 10
54110842 | M 25 x 1,5 | 5 | 30 | 10 | 10
54110843 | M 32 x 1,5 | 8 | 39 | 12 | 10
54110844 | M 40 x 1,5 | 10 | 47 | 12 | 5
54110845 | M 50 x 1,5 | 14 | 56 | 12 | 5
54110846 | M 63 x 1,5 | 14 | 63 | 12 | 5

Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
• SKINTOP® BS-M refer to main catalogue
• SKINTOP® ST-M refer to page 60
• SKINTOP® STR-M refer to page 60
• SKINTOP® ST-M Small PU refer to main catalogue
• SKINTOP® COLD NPT refer to page 73
• SKINTOP® ST-HF-M refer to main catalogue
• SKINTOP® COLD refer to page 72
• SKINTOP® COLD-R refer to page 72

For current information see: www.lappgroup.com
SKINTOP® INOX / SKINTOP® INOX-R

Info

- Stainless steel version with compact design
- For use in the splash zone in food production

Benefits

- Corrosion-resistant
- Sea water-resistant
- Smooth surfaces - no edges
- Compact design
- Wide, variable clamping ranges

Application range

- Food industry (product-free zone, splash zone)
- Bottling plants and breweries
- Weighing and dosing systems
- Fish/shrimp farms

Norm references / approvals

- ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry
- DIN EN 1672-2
  Food machines General principles for design
- DIN EN ISO 14159
  Security of machinery hygienic requirements for the design of machinery

Design

- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Technical data

Classification

ETIM 5.0 Class-ID: EC000441
ETIM 5.0 Class-Description: Cable gland

Material

Body: Stainless steel V4A (1.4044 / 316L)
Insert: Polyamide
Sealing ring: Silicone
O-ring: Silicone

Protection rating

IP 68 - 10 bar (M12 - M20)
IP 68 - 5 bar (M25 - M32)
IP 69

Temperature range

-40°C to +100°C

Article number | Article designation / size | Clamping range ØF (mm) | Thread length, D (mm) | SW mm | Total length C (mm) | Pieces / PU
--- | --- | --- | --- | --- | --- | ---
SKINTOP® INOX
53806739 | M 12 x 1,5 | 4-7 | 6.5 | 16 | 29.3 | 5
53806740 | M 16 x 1,5 | 6-10 | 8 | 20 | 32.4 | 5
53806741 | M 20 x 1,5 | 7-13 | 8 | 24 | 35.8 | 5
53806742 | M 25 x 1,5 | 9-17 | 8 | 29 | 37.8 | 5
53806743 | M 32 x 1,5 | 11-21 | 9 | 36 | 43.3 | 5
53806744 | M 40 x 1,5 | 19-28 | 9 | 45 | 51.2 | 5
53806745 | M 50 x 1,5 | 27-35 | 10 | 54 | 56.2 | 5
SKINTOP® INOX-R
53806749 | M 12 x 1,5 | 3-5 | 6.5 | 16 | 29.3 | 5
53806750 | M 16 x 1,5 | 5-7 | 7 | 20 | 32.4 | 5
53806751 | M 20 x 1,5 | 5-10 | 8 | 24 | 35.8 | 5
53806752 | M 25 x 1,5 | 7-13 | 8 | 29 | 37.8 | 5
53806753 | M 32 x 1,5 | 7-15 | 9 | 36 | 43.3 | 5
53806754 | M 40 x 1,5 | 15-23 | 9 | 45 | 51.2 | 5
53806755 | M 50 x 1,5 | 22-29 | 10 | 54 | 56.2 | 5

Similar products

- SKINDICHT® CN-M refer to page 71
- SKINTOP® HYGIENIC refer to main catalogue

Photographs are not to scale and do not represent detailed images of the respective products.

Accessories

- Suitable counter nut SKINDICHT® SM CrNi M
Cable glands

SKINTOP® cable glands stainless steel metric • SKINTOP® stainless steel gland

NEW

SKINTOP® INOX SC / SKINTOP® INOX-R SC

Benefits
• Smooth surfaces - no edges
• Compact design
• Wide, variable clamping ranges
• Low-resistance screen contact, optimum EMC protection
• Highly conductive, flexible EMC contact spring for easy installation of various screen diameters

Application range
• For EMC-compliant earthing of the copper braided shield, or for cables with copper corrugated sheath
• Food industry (product-free zone, splash zone)
• Bottling plants and breweries
• Fish/shrimp farms

Norm references / approvals
• DIN EN ISO 14159
  Security of machinery  hygienic requirements for the design of machinery
• DIN EN 1672-2
  Food machines  General principles for design
• ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry

Design
• Metric connection thread according to DIN EN 60423
• Basis for technical information DIN IEC 62444

Note
• The grounding compensation counter nut SKINDICHT® SM should be used to ensure optimum contact with painted, anodised or powder-coated housings
• For suitable additional parts, refer to SKINTOP® metric accessories
• Size M 40 x 1.5 and M 50 x 1.5 available on request

Technical data

| Classification | ETIM 5.0 Class-ID: EC000441
| Classification-Description: | Cable gland |
| Caution | Refer to the package insert for the installation dimensions and tightening torques |
| Material | Body: Stainless steel V4A (1.4044 / 316L) |
| | Insert: Polyamide |
| | Sealing ring: Silicone |
| | O-ring: Silicone |
| Protection rating | IP 68 - 10 bar (M12 - M20) |
| | IP 68 - 5 bar (M25 - M32) |
| | IP 69 |
| Temperature range | -40°C to +100°C |

<table>
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<tr>
<th>Article number</th>
<th>Article designation / size</th>
<th>Clamping range ØF (mm)</th>
<th>Thread length, D (mm)</th>
<th>SW mm</th>
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Photographs are not to scale and do not represent detailed images of the respective products.

Similar products
• SKINDICHT® CN-M refer to page 71
• SKINTOP® HYGIENIC

Accessories
• Suitable counter nut SKINDICHT® SM CrNi M

For current information see: www.lappgroup.com
Info

- Stainless steel version with compact design
- For use in the splash zone in food production

Benefits

- Corrosion-resistant
- Sea water-resistant
- Smooth surfaces - no edges
- Compact design
- Wide, variable clamping ranges

Application range

- Food industry (product-free zone, splash zone)
- Bottling plants and breweries
- Fish/shrimp farms

Norm references / approvals

- ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry
- DIN EN 1672-2
  Food machines General principles for design
- DIN EN ISO 14159
  Security of machinery hygienic requirements for the design of machinery

Technical data

Classification

ETIM 5.0 Class-ID: EC000441
ETIM 5.0 Class-Description: Cable gland

Material

Body: Stainless steel V4A (1.4044 / 316L)
Insert: Polyamide
Sealing ring: Silicone
O-ring: Silicone

Protection rating

IP 68 - 10 bar (M12 - M20)
IP 68 - 5 bar (M25 - M32)
IP 69

Temperature range

-40°C to +100°C

Technical data table

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<th>Article number</th>
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Photographs are not to scale and do not represent detailed images of the respective products.

Similar products

- SKINDICHT® CN-M refer to page 71
- SKINTOP® HYGIENIC

Accessories

- Suitable counter nut SKINDICHT® SM CrNi M

For current information see: www.lappgroup.com
SKINTOP® HYGIENIC / SKINTOP® HYGIENIC-R

Benefits
- Hygienic design for optimum cleaning results
- Smooth surfaces and no edges prevent the accumulation of fluids and the formation of micro-organisms

Application range
- Food machinery, equipment and components
- For use in product zone
- Dairy and cheese technology
- Mills for grains and cereals

Norm references / approvals
- EHEDG (TYPE EL Class I AUX)
  Hygienic design for machinery, apparatus and components
- ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry
- FDA 21 CFR 177.2600
  Special sealing element for the food and beverage industry in North America
- DIN EN 1672-2
  Food machines General principles for design
- DIN EN ISO 14159
  Security of machinery hygienic requirements for the design of machinery

Design
- Material and shape mean it is easy and safe to clean
- The blue colouring makes the sealing material clearly distinguishable from foodstuffs
- A complete assembly is easily mounted from the outside
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Note
- UL pending
- Installation wrench for very high packing density on request
- ATEX version on request

Technical data

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Technical data

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Other sizes are available upon request
Photographs are not to scale and do not represent detailed images of the respective products.

Similar products
- SKINTOP® INOX / SKINTOP® INOX-R refer to page 65
- SKINTOP® INOX SC / SKINTOP® INOX-R SC refer to page 66
- SKINTOP® INOX NPT refer to page 67

Accessories
- Suitable counter nut SKINDICHT® SM CrNi M
SKINTOP® HYGIENIC SC

Benefits
- Low-resistance screen contact, optimum EMC protection
- Highly conductive, flexible EMC contact spring for easy installation of various screen diameters
- Hygienic design for optimum cleaning results
- Smooth surfaces and no edges prevent the accumulation of fluids and the formation of micro-organisms

Application range
- For EMC-compliant earthing of the copper braided shield, or for cables with copper corrugated sheath
- Food machinery, systems and components
- For use in the product zone

Norm references / approvals
- EHEDG (TYPE EL Class I AUX)
  Hygienic design for machinery, apparatus and components
- ECOLAB®
  Industry standard in the field of professional cleaning and disinfection in the food and beverage industry
- FDA 21 CFR 177.2600
  Special sealing element for the food and beverage industry in North America
- DIN EN 1672-2
  Food machines  General principles for design
- DIN EN ISO 14159
  Security of machinery  hygienic requirements for the design of machinery

Design
- Material and shape mean it is easy and safe to clean
- The blue colouring makes the sealing material clearly distinguishable from foodstuffs
- A complete assembly is easily mounted from the outside
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Technical data
- Classification
  ETIM 5.0 Class-ID: EC000441
  ETIM 5.0 Class-Description: Cable gland
- Material
  Body: Stainless steel V4A (1.4404 / 316L)
  Insert: Polyamide
  Sealing material: Special elastomer
- Protection rating
  IP 68 - 10 bar
  IP 69
- Temperature range
  -20°C to +100°C

Design
- Material and shape mean it is easy and safe to clean
- The blue colouring makes the sealing material clearly distinguishable from foodstuffs
- A complete assembly is easily mounted from the outside
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Note
- UL pending
- Installation wrench for very high packing density on request

Technical data
- Classification
  ETIM 5.0 Class-ID: EC000441
  ETIM 5.0 Class-Description: Cable gland
- Material
  Body: Stainless steel V4A (1.4404 / 316L)
  Insert: Polyamide
  Sealing material: Special elastomer
- Protection rating
  IP 68 - 10 bar
  IP 69
- Temperature range
  -20°C to +100°C

Article number  Article designation / size  Clamping range ØF (mm)  SW mm  Total length C (mm)  Thread length, D (mm)  Pieces / PU
SKINTOP® HYGIENIC SC
53105300  M 12 x 1,5  4-6  16  39,9  6,5  5
53105301  M 16 x 1,5  6,5-9  20  43,4  7  5
53105302  M 20 x 1,5  9-12  24  46,4  8  5
53105303  M 25 x 1,5  11,5-15,5  29  48,9  8  5

Other sizes are available upon request
Photographs are not to scale and do not represent detailed images of the respective products.

Similar products
- SKINTOP® INOX / SKINTOP® INOX-R refer to page 65
- SKINTOP® INOX SC / SKINTOP® INOX-R SC refer to page 66

Accessories
- Suitable counter nut SKINDICHT® SM CrNi M
Cable glands

SKINTOP® cable glands stainless steel metric • SKINTOP® stainless steel cable glands

When good isn’t good enough

The most demanding ambient conditions, the highest hygiene standards, permanent resistance – there are very special requirements for a cable gland in the food industry like the SKINTOP® HYGIENIC. They are particularly stringent.

It is specially designed for food and beverage production and it can optionally also be used in the pharmaceutical industry – two areas in which hygiene is at the top of the agenda and good is nowhere near good enough. But how do you make a cable gland for electrical and electronic connections suitable for the highly hygiene-sensitive food industry?

The answer: it all starts with selecting the right material. In the case of the SKINTOP® HYGIENIC, class V4A stainless steel is used for the stainless steel body because it guarantees permanent corrosion protection and is able to withstand harsh conditions even in the long term. This, along with the use of sealing materials suitable for food-stuffs, makes the cable gland suitable for direct contact with food in production.

The accompanying sealing material is one of the LAPP Group’s new developments: a special elastomer certified by ECOLAB®.

How design guarantees hygiene

but it was not only the material that was central in the development process, the design was too. With the SKINTOP® HYGIENIC, the aim was to design a product without any corners or edges. This is because a cable gland in this sensitive area has to minimise the amount of ‘attacking surface’ where impurities can accumulate. Therefore all seals are moulded to seal the gaps between components perfectly without creating any cavities.

All threads are also fully covered. Additionally there is no hexagon on the cable gland – instead, each one has two flat surfaces to which screws can be fixed. Corners, edges, cavities and grooves in which microbes might settle are prevented in this way. Additionally, both flats were rounded and the surface roughness was minimised because microorganisms can settle on rough surfaces and biofilms can form. “Hygienic Design” is the term for it – and it is possible thanks to a complex production process involving CNC milling machines in which great importance is placed on achieving precision, low tolerances and good surface quality.

Load tests passed with flying colours

The SKINTOP® HYGIENIC has earned its name then – as well as three special certificates: the cable gland has FDA approval, as well as others. That means that the materials used are permitted by the U.S. Food and Drug Association, being classed as harmless.

Additionally it has the so-called ECOLAB® certification which attests to the resistance of SKINTOP® HYGIENIC to cleaning agents. As well as this chemical test, it also passed a mechanical load test for sealing ability and strain relief and was also tested for material ageing.

The SKINTOP® HYGIENIC was ultimately also successful in what might be the toughest test of all: the so-called EHEDG certification by the Weihenstephan Institute in Freising, Germany. In the autumn of 2014, it became the first ever product to be subjected to the new, more stringent testing procedures. Previously the certificate was awarded solely based on theoretical testing where CAD drawings were examined and material lists were monitored – the new, more demanding testing simulates extreme conditions in practice.

The test specimen is immersed in a closed piping system under pressure using a test medium. A nutrient solution loaded with bacteria is introduced and, as experts say, incubated. At the end, the components are cleaned and tested for contamination. To pass the testing, they must demonstrate that they are free of residue and that no liquid has permeated. Additionally, after the cleaning process there must be no evidence of germ or bacteria formation.

The LAPP cable gland also passed this resilience test with flying colours and can quite rightly be called hygienic – and it can live up to its name while being used anywhere in the food and pharmaceutical industries.
SKINDICHT® metric plastic or metal cable glands • SKINDICHT® special sealing cable glands

Benefits
- For high temperatures
- Resistant to oils, solvents, acids and chemicals
- Seawater-resistant
- For high mechanical stress
- High corrosion resistance

Application range
- Chromium nickel steel cable gland with VITON® seal, specially designed for use under tough conditions
- Oil presses
- Coaters and roasters
- Heaters and stoves

Design
- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

Note
- Suitable counter nut SKINDICHT® SM CrNi M

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
<th>ETIM 5.0 Class-ID:</th>
<th>EC000441</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETIM 5.0 Class-Description:</td>
<td>Cable gland</td>
<td></td>
</tr>
</tbody>
</table>

Caution
- Installation dimensions see appendix T21

Material
- Body: chrome-nickel steel in accordance with DIN, material no. 1.4305
- Inner seal: FPM
- O-ring: FPM

Protection rating
- IP 68 - 5 bar
- IP 69

Temperature range
- -40°C to +200°C

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation / size</th>
<th>Clamping range ØF (mm)</th>
<th>SW mm</th>
<th>Total length C (mm)</th>
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| SKINDICHT® SM CrNi M counter nut | M 12 x 1,5 | - | 17 | 3.0 | 3 | 10 |
| 52032585 | M 16 x 1,5 | - | 19 | 3.0 | 3 | 10 |
| 52032605 | M 20 x 1,5 | - | 24 | 3.5 | 3.5 | 10 |
| 52032625 | M 25 x 1,5 | - | 30 | 3.5 | 3.5 | 10 |
| 52032635 | M 32 x 1,5 | - | 36 | 4.5 | 4.5 | 10 |
| 52032645 | M 40 x 1,5 | - | 46 | 4.5 | 4.5 | 10 |
| 52032655 | M 50 x 1,5 | - | 55 | 5.5 | 5.5 | 10 |
| 52032665 | M 63 x 1,5 | - | 70 | 6.0 | 6 | 10 |

Photographs are not to scale and do not represent detailed images of the respective products.

For current information see: www.lappgroup.com
Cable glands
SKINTOP® metric nickel-plated brass cable glands • SKINTOP® COLD

SKINTOP® COLD / SKINTOP® COLD-R

Benefits
SKINTOP® COLD / SKINTOP® COLD-R
• High resistance to cold
• Cold impact resistance
• High mechanical stability
• Optimum strain relief
• Wide, variable clamping ranges

Application range
SKINTOP® COLD
• In areas where mechanical stability and high cold-resistance are critical
• Air-conditioning technology
• Freezing plants, cold storage

SKINTOP® COLD-R
• With reducing seal insert, to seal cables with smaller outer diameters.

Design
• Metric connection thread according to DIN EN 60423
• Basis for technical information DIN IEC 62444

Note
• Counter nut to be used: SKINDICHT® SM-M
• Refer to SKINTOP® metric accessories for suitable accessories

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
<th>ETIM 5.0 Class-ID: EC000441</th>
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<tbody>
<tr>
<td>ETIM 5.0 Class-Description:</td>
<td>Cable gland</td>
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</table>

Caution
Refer to T21 for the installation dimensions and tightening torques

Material
Body: Nickel-plated brass
Insert: Special polyamide
Sealing ring: Silicone
O-ring: Silicone

Protection rating
SKINTOP® COLD
IP 68 - 10 bar (M12 - M20)
IP 68 - 5 bar (M25 - M63)

SKINTOP® COLD-R
IP 68 - 5 bar (M25 - M63)

Temperature range
-70°C to +100°C

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation / size</th>
<th>Clamping range ØF (mm)</th>
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Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
SKINTOP® COLD
• SKINDICHT® SM-M refer to main catalogue

For current information see: www.lappgroup.com
Cable glands

Cable glands - other thread types • SKINTOP® NPT nickel-plated brass cable glands

SKINTOP® COLD NPT

**Info**

- For extreme sub-zero temperatures

**Benefits**

- High resistance to cold
- Cold impact resistance
- High mechanical stability
- Optimum strain relief
- Wide, variable clamping ranges

**Application range**

- In areas where mechanical stability and high cold resistance are critical.
- Air-conditioning technology
- Refrigerated goods plants, cold storage

**Design**

- Metric connection thread according to DIN EN 60423
- Basis for technical information DIN IEC 62444

**Note**

- UL pending
- Counter nut to be used: SKINDICHT® SM-M
- Refer to SKINTOP® metric accessories for suitable accessories

**Technical data**

**Classification**

ETIM 5.0 Class-ID: EC000441
ETIM 5.0 Class-Description: Cable gland

**Material**

Body: Nickel-plated brass
Insert: Special polyamide
Sealing ring: Silicone
O-ring: Silicone

**Protection rating**

IP 68 - 10 bar (M12 - M20)
IP 68 - 5 bar (M25 - M63)

**Temperature range**

-70°C to +100°C

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<table>
<thead>
<tr>
<th>Article number</th>
<th>Article designation / size</th>
<th>Clamping range ØF (mm)</th>
<th>SW mm</th>
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<td>63.5</td>
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<td>5</td>
</tr>
</tbody>
</table>

For current information see: www.lappgroup.com
SILVYN® FG

Benefits
• FDA-approved outer sheath
• Smooth, white surface makes it easy to clean
• Protects against liquids
• Highly tensile
• Very hard-wearing

Application range
• Food and beverage industry, especially for production and processing of milk and meat products
• Food packaging machinery
• Pharmaceutical industry
• Mechanical engineering
• Plant construction

Product features
• Flexible
• Pressure-resistant
• Impact-resistant
• Highly tensile

Norm references / approvals
• Certified according to FDA CFR 21 and NSF 51 (standard for the USA)

Design
• Helically wound heavy metal protective conduit with interlocked profile
• Special, FDA-approved plastic sheathing

Suitable tools
• SILVYN® vice refer to main catalogue

Technical data

<table>
<thead>
<tr>
<th>Article number</th>
<th>Nominal size</th>
<th>ID x OD mm</th>
<th>Bending radius (mm)</th>
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* Trade product, not LAPP product
Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
• Detectable Cable ties refer to page 82
• SILVYN® HYGIENIC refer to page 76
• SILVYN® LTP-E refer to main catalogue

For current information see: www.lappgroup.com
**Info**

- All-plastic conduit
- Specifically for the food and beverage industry

**Benefits**
- FDA-approved outer sheath
- Smooth, blue surface makes it easy to clean
- Protects against liquids

**Application range**
- Food and beverage industry, especially for production and processing equipment of milk and meat products
- Packaging machines
- Dairy and cheese technology
- Mechanical engineering
- Plant engineering

**Product features**
- Flexible
- Dimensionally stable
- Flame-retardant

**Norm references / approvals**
- Certified according to FDA CFR 21 and NSF 51 (standard for the USA)
- **ECOLAB**
  - Industry standard in the field of professional cleaning and disinfection in the food and beverage industry

**Design**
- Hard PVC inner spiral
- Special, FDA-approved plastic sheathing

**Technical data**

| Classification | ETIM 5.0 Class-ID: EC001177
|----------------|---------------------------
| ETIM 5.0 Class-Description: | Plastic protective conduit

**Certifications**
- FDA CFR 21
- NSF 51

**Colour delivered**
- Blue

**Material**
- Special soft PVC sheath with hard PVC spiral

**Temperature range**
- -20°C to +60°C
- short-term: +80 °C

**Article number**

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<th>PU ring (m)</th>
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* Trade product, not LAPP product

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**Similar products**
- SILVYN® FG refer to page 74

**Accessories**
- SILVYN® HYGIENIC refer to page 76

For current information see: www.lappgroup.com
SILVYN® HYGIENIC

Benefits
• Hygienic design for optimum cleaning results
• Smooth surfaces and no edges prevent the accumulation of fluids and the formation of micro-organisms

Application range
• Food machinery, equipment and components
• For use in product zone
• Packaging machines
• Dairy and cheese technology

Product features
• High chemical and thermal resistance with very aggressive media such as detergents and disinfectants, acids and alkalis during cleaning processes etc.

Norm references / approvals
• DIN EN 1672-2 Food machinery General principles for design
• DIN EN ISO 14159 Security of machinery hygienic requirements for the design of machinery

Design
• Material and shape mean it is easy and safe to clean
• The blue colouring makes the sealing material clearly distinguishable from foodstuffs
• Rounded flats for mounting with standard tools

Note
• Please note: for size M63x1.5 there is a different construction and design under the designation SILVYN® AMG FG

Suitable conduits
• SILVYN® FG NM Page 75

Technical data

Classification
ETIM 5.0 Class-ID: EC001180
ETIM 5.0 Class-Description: Metal protective conduit gland

Norm references / approvals
IEC EN 61386-23

Material
Body: AISI 316 stainless steel
Screw-in sleeve: Nickel-plated brass
Insert: Polyamide 6
Sealing material: Special elastomer

Protection rating
IP66
IP67
IP68 (2 bar)
IP69

Temperature range
-50°C to +135°C

<table>
<thead>
<tr>
<th>Article number</th>
<th>Metric size</th>
<th>Clear width (mm)</th>
<th>Suitable for SILVYN® FG NM</th>
<th>Pieces / PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>55510700</td>
<td>16 x 1.5</td>
<td>10.7</td>
<td>3/8&quot;</td>
<td>1</td>
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<tr>
<td>55510701</td>
<td>20 x 1.5</td>
<td>14.5</td>
<td>1/2&quot;</td>
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<tr>
<td>55510702</td>
<td>25 x 1.5</td>
<td>18.7</td>
<td>3/4&quot;</td>
<td>1</td>
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<td>55510703</td>
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<td>1</td>
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<td>55510704</td>
<td>40 x 1.5</td>
<td>32.7</td>
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<td>1</td>
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<tr>
<td>55510705</td>
<td>50 x 1.5</td>
<td>37.7</td>
<td>1 1/2&quot;</td>
<td>1</td>
</tr>
</tbody>
</table>

Photographs are not to scale and do not represent detailed images of the respective products.

Info
• Ideal for hygienic critical areas - resistant, edge-free, robust and reliable
• No gaps, cavities or outer lying thread - so no risk of contamination of food machines, facilities or components.
FLEXIMARK® cable label PUR

Benefits
- Good chemical resistance (e.g. against detergents)
- Resistant to oils and lubricants
- Resistant to hydrolysis and micro-organisms
- Highly flexible material
- Halogen-free and flame-retardant cable marking

Application range
- For cable and conduit marking
- For food & beverage applications in the product-free zone
- Packaging machines
- Weighing and dosing systems
- Can be mounted directly on the cable together with plastic cable ties

Norm references / approvals
- Extremely flame-retardant according to UL 94 V0
- MIL 81531 and MIL-STD-202G

Note
- Can be printed with the FLEXIMARK® Software and the FLEXIMARK® thermal transfer printer SQUIX or EOS4
- Recommended ribbon: FLEXIMARK® FTI-Y 60-360 BK (article no. 83260201)
- Customised printing is available on request

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
<th>ETIM 5.0 Class-ID: EC001288</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class-Description:</td>
<td>Labelling material</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Colour delivered</th>
<th>Standard colour: Yellow/White</th>
</tr>
</thead>
<tbody>
<tr>
<td>Also available in red, orange, blue, green and black</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Material</th>
<th>Halogen-free polyurethane</th>
</tr>
</thead>
</table>

| Temperature range | -25°C to +80°C |

Article number | Article designation | Colour | Width x length (mm) | Number of markers per PU | PU |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>83260191</td>
<td>FLEXIMARK® Cablelabel PUR 60-10 YE</td>
<td>yellow</td>
<td>10.0 x 60.0</td>
<td>1000</td>
<td>1</td>
</tr>
<tr>
<td>83260192</td>
<td>FLEXIMARK® Cablelabel PUR 75-15 YE</td>
<td>yellow</td>
<td>15.0 x 75.0</td>
<td>1000</td>
<td>1</td>
</tr>
<tr>
<td>83260193</td>
<td>FLEXIMARK® Cablelabel PUR 75-25 YE</td>
<td>yellow</td>
<td>25.0 x 75.0</td>
<td>500</td>
<td>1</td>
</tr>
<tr>
<td>83260194</td>
<td>FLEXIMARK® Cablelabel PUR 60-10 WH</td>
<td>white</td>
<td>10.0 x 60.0</td>
<td>1000</td>
<td>1</td>
</tr>
<tr>
<td>83260195</td>
<td>FLEXIMARK® Cablelabel PUR 75-15 WH</td>
<td>white</td>
<td>15.0 x 75.0</td>
<td>1000</td>
<td>1</td>
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<td>83260196</td>
<td>FLEXIMARK® Cablelabel PUR 75-25 WH</td>
<td>white</td>
<td>25.0 x 75.0</td>
<td>500</td>
<td>1</td>
</tr>
</tbody>
</table>

For current information see: www.lappgroup.com
Marking systems

FLEXIMARK® Cable Marking • PC marking laser printing cable marking

FLEXIMARK® wrapping labels LCK

Benefits
- A transparent film is wrapped around the cable and pasted over the printed field so that the printing is protected against abrasion, pollution and solvents
- Resistant to chemicals, moisture and oil (basic detergents, salt water, ethanol,.....)
- Easy to clean, since no dirt can settle due to the smooth surface and the optimization of dead spaces

Application range
- Marking of cables, conduits and tubes in hygienic critical areas

Note
- Can be printed with the FLEXIMARK® Software and a commercial laser printer
- Insert sheet into the manual feed compartment
- optimum printing results from laser printers are achieved with straight sheet feed with no deflection over rollers and low heat build-up

Included in delivery
- 10 or 100 perforated DIN A 4 label sheets (dependent on the chosen packaging size)

Technical data

- Classification
  ETIM 5.0 Class-ID: EC001288
  ETIM 5.0 Class-Description: Labelling material
- Adhesive
  Acrylic-based permanent adhesive
- Colour delivered
  White or yellow
- Material
  Halogen-free polyester
  Thickness: 0.025 mm
- Temperature range
  -40°C to +125°C
  Minimum working temperature: +10°C

Article number | Article designation | Colour | Width x length (mm) | Labelling surface (mm) | For outer Ø (mm) | Number of markers per PU | Labels per side PU |
--- | --- | --- | --- | --- | --- | --- | --- |
83256143 | FLEXIMARK® Label LCK 32 WH | white | 25.0 x 33.5 | 25 x 12 | 4 - 7 | 640 | 64 |
83256142 | FLEXIMARK® Label LCK 32 YE | yellow | 25.0 x 33.5 | 25 x 12 | 4 - 7 | 640 | 64 |
83256145 | FLEXIMARK® Label LCK 35 WH | white | 25.0 x 55.0 | 25 x 19 | 6 - 12 | 400 | 40 |
83256144 | FLEXIMARK® Label LCK 35 YE | yellow | 25.0 x 55.0 | 25 x 19 | 6 - 12 | 400 | 40 |
83256147 | FLEXIMARK® Label LCK 40 WH | white | 25.0 x 94.0 | 25 x 25 | 8 - 21 | 240 | 24 |
83256146 | FLEXIMARK® Label LCK 40 YE | yellow | 25.0 x 94.0 | 25 x 25 | 8 - 21 | 240 | 24 |
83256149 | FLEXIMARK® Label LCK 45 WH | white | 25.0 x 142.5 | 25 x 25 | 8 - 36 | 160 | 16 |
83256148 | FLEXIMARK® Label LCK 45 YE | yellow | 25.0 x 142.5 | 25 x 25 | 8 - 36 | 160 | 16 |
83256160 | FLEXIMARK® Label LCK 48 WH | white | 34.0 x 93.0 | 34 x 25 | 8 - 21 | 180 | 18 |
83256161 | FLEXIMARK® Label LCK 48 YE | yellow | 34.0 x 93.0 | 34 x 25 | 8 - 21 | 180 | 18 |
83256151 | FLEXIMARK® Label LCK 60 WH | white | 50.0 x 56.0 | 50 x 19 | 6 - 12 | 200 | 20 |
83256150 | FLEXIMARK® Label LCK 60 YE | yellow | 50.0 x 56.0 | 50 x 19 | 6 - 12 | 200 | 20 |
83256153 | FLEXIMARK® Label LCK 65 WH | white | 50.0 x 94.0 | 50 x 25 | 8 - 21 | 120 | 12 |
83256152 | FLEXIMARK® Label LCK 65 YE | yellow | 50.0 x 94.0 | 50 x 25 | 8 - 21 | 120 | 12 |
83256155 | FLEXIMARK® Label LCK 70 WH | white | 50.0 x 142.5 | 50 x 25 | 8 - 36 | 80 | 8 |
83256154 | FLEXIMARK® Label LCK 70 YE | yellow | 50.0 x 142.5 | 50 x 25 | 8 - 36 | 80 | 8 |
83256542 | FLEXIMARK® Label LCK 32 YE-100 | yellow | 25.0 x 33.5 | 25 x 12 | 4 - 7 | 6400 | 64 |
83256543 | FLEXIMARK® Label LCK 35 YE-100 | yellow | 25.0 x 55.0 | 25 x 19 | 6 - 12 | 4000 | 40 |
83256544 | FLEXIMARK® Label LCK 35 YE-100 | yellow | 25.0 x 55.0 | 25 x 19 | 6 - 12 | 4000 | 40 |
83256546 | FLEXIMARK® Label LCK 40 YE-100 | yellow | 25.0 x 94.0 | 25 x 25 | 8 - 21 | 2400 | 24 |
83256549 | FLEXIMARK® Label LCK 45 YE-100 | yellow | 25.0 x 142.5 | 25 x 25 | 8 - 36 | 1600 | 16 |
83256548 | FLEXIMARK® Label LCK 45 YE-100 | yellow | 25.0 x 142.5 | 25 x 25 | 8 - 36 | 1600 | 16 |
83256551 | FLEXIMARK® Label LCK 60 WH-100 | white | 50.0 x 56.0 | 50 x 19 | 6 - 12 | 2000 | 20 |
83256550 | FLEXIMARK® Label LCK 60 YE-100 | yellow | 50.0 x 56.0 | 50 x 19 | 6 - 12 | 2000 | 20 |
83256553 | FLEXIMARK® Label LCK 65 WH-100 | white | 50.0 x 94.0 | 50 x 25 | 8 - 21 | 1200 | 12 |
83256555 | FLEXIMARK® Label LCK 70 WH-100 | white | 50.0 x 142.5 | 50 x 25 | 8 - 36 | 800 | 8 |
83256554 | FLEXIMARK® Label LCK 70 YE-100 | yellow | 50.0 x 142.5 | 50 x 25 | 8 - 36 | 800 | 8 |

Photographs are not to scale and do not represent detailed images of the respective products. FLEXIMARK® products are sold in packaging units i.e. you order 1 PU each with different packaging content. For example, LCK 32 contains 640 labels on 64 sheets if you want 64 sheets/640 labels, you would have to order 1 PU and not 64 or 640 pieces.

Accessories
- Basic Tie cable tie refer to main catalogue
- FLEXIMARK® Software 10.0 refer to main catalogue
**FLEXIMARK® stainless steel FCC marking**

Customised stainless steel cable and component marking

---

**Benefits**
- Acid-resistant
- Excellent chemical resistance (e.g. against detergents)
- High-temperature resistant
- Extremely durable

**Application range**
- Cable and component marking system for the splash zone
- Dairy and cheese technology
- Oil presses
- Coaters and roasters

**Norm references / approvals**
- Achilles JQS certified

**Technical data**

*Classification*
- ETIM 5.0 Class-ID: EC001288
- ETIM 5.0 Class-Description: Labelling material

*Dimensions*
- Character height: 4.2 mm
- Gap between 2 characters: approx. 1 mm
- Borehole diameter: 3.2 mm
- Cable tie width: max. 7.9 mm

*Note*
- Blanko version article no. 83251575 and 83251576
- Available characters:
  - A-Ö 0-9 + - / . : , = Earth sign
- Material: Acid-resistant stainless steel EN 1.4404 (SS2348, AISI 316L)

*Temperature range*
- -80°C to +500°C

---

**Artikel number** | **Artikel designation** | **Height (mm)** | **Design** | **Number of characters** | **Number of markers per PU**
---|---|---|---|---|---
83251406 | FLEXIMARK® stainless steel SMC FCC LS00 0-15 | 9.9 | with cable tie | 0-15 | 1
83251456 | FLEXIMARK® stainless steel SMC FCC LS 16-25 | 9.9 | with cable tie | 16-25 | 1
83251402 | FLEXIMARK® stainless steel SMC FCC 0-15 | 9.9 | without cable tie | 0-15 | 1
83251454 | FLEXIMARK® stainless steel SMC FCC 16-25 | 9.9 | without cable tie | 16-25 | 1

---

**Accessories**
- STEEL GUN HT-338 cable tie pliers refer to page 81
- LS steel cable ties refer to page 80
Tools and cable accessories

Binding, bundling, fastening • Steel cable ties

LS steel cable ties

Benefits
- Acid-resistant
- Excellent chemical resistance (eg against detergents)
- High-temperature resistant
- Secure ball lock, self-locking
- Minimum space required due to the flat binder heads

Application range
- For fixing FLEXIMARK® stainless steel marking
- Cable and component marking system for the splash zone
- Dairy and cheese technology
- Oil presses
- Coaters and roasters

Norm references / approvals
- DNV 2397
- UL file number: E193947
- Meets the requirements of IEC 62275:2006
- Achilles JQS certified

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
</tr>
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<tbody>
<tr>
<td>ETIM 5.0 Class-ID: EC000046</td>
</tr>
<tr>
<td>ETIM 5.0 Class-Description: Cable ties</td>
</tr>
</tbody>
</table>

On request
Other sizes are available upon request

Material
Acid-resistant stainless steel
EN 1.4404 (SS2348, AISI 316L)
Material thickness: 0.26 mm

Temperature range
-80°C to +500°C

Table: LS steel cable ties

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>Length x width (mm)</th>
<th>Bundling Ø (mm)</th>
<th>Minimum tensile strength (N/mm²)</th>
<th>Pieces / PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Without polyester coating</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>61812947</td>
<td>LS 4.6 - 100</td>
<td>100.0 x 4.6</td>
<td>21.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812948</td>
<td>LS 4.6 - 125</td>
<td>125.0 x 4.6</td>
<td>32.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812949</td>
<td>LS 4.6 - 150</td>
<td>150.0 x 4.6</td>
<td>40.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812950</td>
<td>LS 4.6 - 200</td>
<td>200.0 x 4.6</td>
<td>51.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812960</td>
<td>LS 4.6 - 360</td>
<td>360.0 x 4.6</td>
<td>102.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812970</td>
<td>LS 4.6 - 520</td>
<td>520.0 x 4.6</td>
<td>152.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61812980</td>
<td>LS 4.6 - 680</td>
<td>680.0 x 4.6</td>
<td>203.0</td>
<td>45.3</td>
<td>100</td>
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<tr>
<td>61812990</td>
<td>LS 4.6 - 840</td>
<td>840.0 x 4.6</td>
<td>254.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61813000</td>
<td>LS 7.9 - 200</td>
<td>200.0 x 7.9</td>
<td>51.0</td>
<td>113.3</td>
<td>100</td>
</tr>
<tr>
<td>61813010</td>
<td>LS 7.9 - 360</td>
<td>360.0 x 7.9</td>
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<td>113.3</td>
<td>100</td>
</tr>
<tr>
<td>61813020</td>
<td>LS 7.9 - 520</td>
<td>520.0 x 7.9</td>
<td>152.0</td>
<td>113.3</td>
<td>100</td>
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<td>680.0 x 7.9</td>
<td>203.0</td>
<td>113.3</td>
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<td>61813040</td>
<td>LS 7.9 - 840</td>
<td>840.0 x 7.9</td>
<td>254.0</td>
<td>113.3</td>
<td>100</td>
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<td>61813050</td>
<td>LS 7.9 - 1010</td>
<td>1,016.0 x 7.9</td>
<td>305.0</td>
<td>113.3</td>
<td>100</td>
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</table>

With polyester coating

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>Length x width (mm)</th>
<th>Bundling Ø (mm)</th>
<th>Minimum tensile strength (N/mm²)</th>
<th>Pieces / PU</th>
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</thead>
<tbody>
<tr>
<td>61813085</td>
<td>LSC 4.6 - 100</td>
<td>100.0 x 4.6</td>
<td>21.0</td>
<td>45.3</td>
<td>100</td>
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<tr>
<td>61813086</td>
<td>LSC 4.6 - 125</td>
<td>125.0 x 4.6</td>
<td>32.0</td>
<td>45.3</td>
<td>100</td>
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<tr>
<td>61813088</td>
<td>LSC 4.6 - 200</td>
<td>200.0 x 4.6</td>
<td>51.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61813089</td>
<td>LSC 4.6 - 360</td>
<td>360.0 x 4.6</td>
<td>102.0</td>
<td>45.3</td>
<td>100</td>
</tr>
<tr>
<td>61813090</td>
<td>LSC 7.9 - 200</td>
<td>200.0 x 7.9</td>
<td>51.0</td>
<td>113.3</td>
<td>100</td>
</tr>
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<td>61813094</td>
<td>LSC 7.9 - 360</td>
<td>360.0 x 7.9</td>
<td>102.0</td>
<td>113.3</td>
<td>100</td>
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<tr>
<td>61813096</td>
<td>LSC 7.9 - 520</td>
<td>520.0 x 4.6</td>
<td>152.0</td>
<td>113.3</td>
<td>100</td>
</tr>
</tbody>
</table>

Photographs are not to scale and do not represent detailed images of the respective products.

Info
- LS 4.6-100 included in FLEXIMARK® sample bag (article no. M3251010)

Accessories
- FLEXIMARK® Stainless steel marking FCC refer to page 79
- FLEXIMARK® Stainless steel kit refer to main catalogue
- STEEL GUN HT-338 cable tie pliers refer to page 81
STEEL GUN HT-338 cable tie pliers

Benefits
• Handy processing tool for stainless steel cable ties up to 0.3 mm thick
• Cable tie is automatically cut at its end once the required tension is achieved
• Sharp edges are avoided
• Stripping force can be adjusted in increments

Application range
• For stainless steel cable ties

Note
• Guaranteed up to 2,000 applications
• Use the adjusting screw to achieve an optimum cut - the correct tightness depends on the type of cable used
• Other spare parts are available on request

Technical data

<table>
<thead>
<tr>
<th>Classification</th>
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<tbody>
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<td>ETIM ETIM 5.0 Class-ID: EC000453</td>
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<tr>
<td>ETIM ETIM 5.0 Class-Description: Processing tool for cable ties</td>
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<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>For cable ties</th>
<th>Max. cable tie width (mm)</th>
<th>D x V mm</th>
<th>Weight (kg)</th>
<th>Pieces / PU</th>
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<tbody>
<tr>
<td>83250022</td>
<td>FLEXIMARK® HT-338</td>
<td>Stainless steel</td>
<td>7.9</td>
<td>178 x 140</td>
<td>0.56</td>
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<td>83250023</td>
<td>FLEXIMARK® spare part HT-338</td>
<td>Stainless steel</td>
<td>0.018</td>
<td></td>
<td>0.018</td>
<td>1</td>
</tr>
</tbody>
</table>

Photographs are not to scale and do not represent detailed images of the respective products.

Accessories
• LS steel cable ties refer to page 80
• FLEXIMARK® Stainless steel marking FCC refer to page 79
• FLEXIMARK® Stainless steel kit refer to main catalogue

For current information see: www.lappgroup.com
Tools and cable accessories

Binding, bundling, fastening • Detectable cable ties

NEW

Detectable cable ties

Benefits
• Minimise the risk of product contamination
• The colour blue facilitates visual detection
• Polypropylene version especially resistant against chemical detergents
• Helps your company implement the HACCP EU Directive

Application range
• Are recommended for applications using detection systems to detect foreign objects where cable tie installation residuals are not allowed in the finished product
• Food and beverage industry, especially for production and processing of milk and meat products
• Pharmaceutical production
• Buoyant Polypropylene version for liquid-processing applications

Norm references / approvals
• Flammability class: UL 94 V-2 / TY-RAP® polyamide 6.6
• Flammability class: UL 94 HB / TY-RAP® polypropylene and cable tie without steel nose
• Only the cable ties with steel nose are ECOLAB certified

Note
• Storage requirements: Nylon (polyamide) is, by its nature, susceptible to external influences. Cable ties are mechanically moistened in order to ensure optimal use. As such, they should be stored in a cool, dry location and should not be exposed to direct sunlight. Cable ties are packed in plastic bags to retain moisture. These should remain closed until use.

Technical data

Classification

ETIM 5.0 Class-ID: EC000046

ETIM 5.0 Class-Description: Cable ties

RAL

Colour delivered
Blue

Material
Polyamide 6.6 or polypropylene halogen-free and silicone-free

On request
Detectable cable tie mounts

Temperature range
Cable ties without steel nose:
-40°C to +65°C
Cable ties with steel nose:
-40°C to +85°C

Suitable tools
• TY-GUN ERG 50 / TY-GUN ERG 120 cable tie pliers refer to main catalogue

<table>
<thead>
<tr>
<th>Article number</th>
<th>Article description</th>
<th>UL certification</th>
<th>Length x width (mm)</th>
<th>Bundling Ø (mm)</th>
<th>Tensile strength (N)</th>
<th>Pieces / PU</th>
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<td>61723360</td>
<td>Cable tie Detect 100 x 2.5 BU</td>
<td>no</td>
<td>100.0 x 2.5</td>
<td>2.0 - 24.0</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>61723361</td>
<td>Cable tie Detect 200 x 4.5 BU</td>
<td>no</td>
<td>200.0 x 4.5</td>
<td>3.0 - 51.0</td>
<td>250</td>
<td>100</td>
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