

HARNESS THE POWER OF SOLAR

Installation Guide for ÖLFLEX® SOLAR AL FLEX

NEW

ÖLFLEX® SOLAR AL FLEX CRIMPING MANUAL



STEP 1
Strip about 8mm of the cable using specialised stripper for ÖLFLEX® SOLAR AL FLEX.



STEP 2
Insert cable section to be crimped onto jaws of the shears.



STEP 3
Release when done.



STEP 4
Open the EPIC® CRIMPTOOL and place the terminal onto the correct die nest.



STEP 5
Partially close the tool, making sure terminal is held in place.



STEP 6
Insert the cable into the terminal, then close the tool until the ratchet releases.



STEP 7
Remove the crimped terminal.



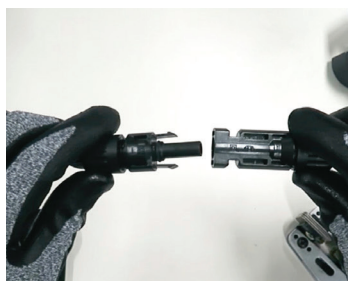
STEP 8
Insert the crimped pin into the connector.



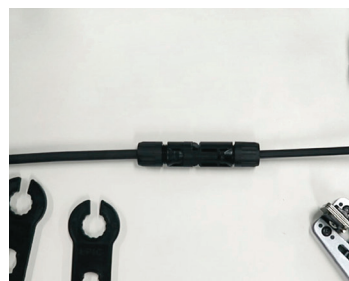
STEP 9
Push in until it clicks.



STEP 10
Using the EPIC® SOLAR ASSEMBLY TOOL, turn clockwise until it clicks.



STEP 11
Repeat **STEPS 1-10** for the female connector, then connect the crimped male and female connectors.



STEP 12
Check the finished product.



LAPP GROUP

RECOMMENDED TOOLS

ÖLFLEX® SOLAR AL FLEX

Solar Cable



EPIC® SOLAR 4 F

The make-up solar connector in 4mm variant



EPIC® SOLAR 4 M

The make-up solar connector in 4mm variant



EPIC® SOLAR ASSEMBLY TOOL SET

For locking the cap nut pin, 2pcs



EPIC® SOLAR TOOL LOCATOR

Locator for accurate positioning of the crimping contacts



UNIVERSAL STRIP STRIPPING TOOL

For safe stripping of conductor up to 2.5 ~ 10mm²



EPIC® CRIMPTOOL

For inserts and modules of EPIC® connectors



EPIC® SOLAR TOOL DIE

For safe stripping of conductor up to 2.5 ~ 10mm²



KS 20 CABLE SHEARS

Able to cut copper and aluminium cables up to 20mm



Email: Lappindia.Marketing@lappindia.com or Call: 080-47405222