## **<b>SLAPP**

Assembly guidelines

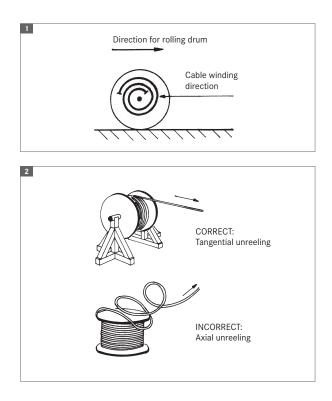
# Lift/elevator control cables - ÖLFLEX® LIFT, ÖLFLEX® LIFT T, ÖLFLEX® LIFT S

### A General information

- The cables must be free of twists when being installed, and this should be done at temperatures of at least +5 °C. VDE 0298-4/ LAPP table T12, column C applies for the current rating values.
- 2. The inner bending radius of the cable must not be less than 20 times the outer cable diameter.
- 3. The maximum suspension length depends on the supporting element in the cable in each case (see the products catalogue pages).
- 4. The delivery drum must be transported to (or as close as possible to) the installation location. If possible, avoid rolling the drum. If the drum must be rolled, only move the drum in the specified direction (see fig. \_\_\_).

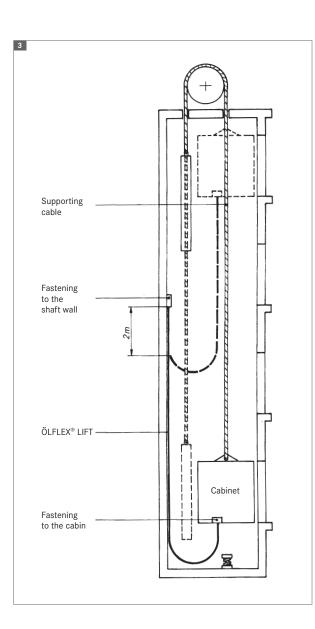
#### **B** Suspending the cables

- When pulling the cables into the shaft, unreel them tangentially from the drum. Unreeling the cable axially from the drum will result in the cable twisting and will affect the core stranding, which may in turn cause malfunctions (see fig. 2).
- 2. To ensure the cable is fitted without twists, allow the cable to briefly hang freely in the shaft. The best way to do this is to pull the control cable into the lift shaft from the bottom of the shaft.
- The gap between the lift cabin and bottom of the shaft must be sufficiently large, and must be used in full for the cable loop height (see fig. 3).



#### **C** Further information

- 1. It is essential that sufficiently large clamps are used to secure the cables (e.g. LAPP cable wedge clamps type EKK or DKK). For suspension lengths greater than 50 m, the supporting element must also be damped separately.
- The fastening point on the shaft wall must be at least 2 m above the centre of the travel distance (see fig. 3).
- 3. If the cable does not run smoothly, i.e. if the cable leaves the max. gradient line during operation, rotate the control cable slightly at one of the fastening points until the cable runs smoothly again.
- 4. If several control cables need to be installed for the lift unit, for technical reasons we recommend suspending the individual cables such that the height of the various loops differs by approx. 15 cm (stepped suspension).



APPENDIX