

Reagent	Concentration		Polyamide PA 6			Polyamide PA 6.6			Polyamide PA 12			Thermoplastic polyurethane PU	Polypropylene PP			Polyethylene HD-PE			Polyethylene LD-PE			Polystyrene PS			Nitrile butadiene rubber NBR
	at +°C %																								
Exhaust gases containing carbon dioxide	all	60																							
Exhaust gases, containing SO ₂	low	60																							
Acetaldehyde	40%	20	✘	✘	☒																			20 °C ☒	
Acetone	100%	20	☒	☒	☒	✘																		✘	
Acrylic acid	100%	> 30	✘	✘	✘																			✘	
Alums, aqueous	diluted	40																						20 °C ☒	
Allyl alcohol	96%	20	✘	✘	☒																			20% ☒	
Aluminium chloride, aqueous	diluted	40																						20 °C ☒	
Aluminium sulphate, aqueous	diluted	40																						20 °C ☒	
Formic acid, aqueous	10%	20	✘	✘	☒																				
Ammonia, aqueous	saturated	20	20% ☒	20% ☒	20% ☒																			25% ☒	
Ammonium chloride, aqueous	saturated	60																						20 °C ☒	
Ammonium nitrate, aqueous	diluted	40																						20 °C ☒	
Ammonium sulphate, aqueous	diluted	40																						✘	
Aniline, pure	100%	20	✘	✘	✘																			✘	
Aniline hydrochloride, aqueous	saturated																								
Benzaldehyde, aqueous	saturated	20	pure ✘	pure ✘	pure ✘																			✘	
Benzine	100%	20	☒	☒	☒																			☒	
Benzoic acid, aqueous	all	40	20% ✘	20% ✘																				✘	
Benzole	100%	20	☒	☒	☒																			✘	
Bleaching liquor	12.5 Cl	20	✘	✘	✘																			✘	
Drilling oil	all	20	✘	✘	✘																			✘	
Chrome alum, aqueous	diluted	40																						20 °C ☒	
Cyclohexanol	-	20	☒	☒	☒																			☒	
Diesel fuel		85	☒	☒	☒																				
Ferric chloride, aqueous, neutral	10%	20	☒	☒	☒																			☒	
Glacial acetic acid	100%	20																						✘	
Acetic acid	10%	20	✘	✘	☒																			✘	
Ethyl alcohol, aqueous	10%	20	40 vol% ☒	40 vol% ☒	40 vol% ☒																			☒	
Ethylene chloride	100%	20																						✘	
Ethylene oxide	100%	20																							
Ethyl ether	100%	20																						✘	
Potassium ferrocyanide, aqueous	saturated	60																							
Fluorine	50%	40	pure ✘	pure ✘	pure ✘	✘																			
Formaldehyde, aqueous	diluted	40	pure ☒	pure ☒	pure ✘																			20 °C ✘	
Glucose, aqueous	all	50																							
Urea, aqueous	to 10%	40	20% ☒	20% ☒	20% ☒																				
Flame-retardant hydraulic fluid		80	☒	☒	☒																				
Hydraulic oils H and HL (DIN 51524)		100	☒	☒	☒																				
Hydroxylamine sulphate, aqueous	to 12%	30																							
Caustic potash, aqueous	50%	20	☒	☒	☒																				
Potassium bromide, aqueous	all	20	10% ☒	10% ☒	10% ☒																				
Potassium chloride, aqueous	10%	20	☒	☒	☒																			☒	
Potassium dichromate, aqueous	40%	20	5% ✘	5% ✘	5% ✘																			☒	
Potassium nitrate, aqueous	all	20	10% ☒	10% ☒	10% ☒																			☒	
Potassium permanganate, aqueous	saturated	20																						☒	
Hydrosilicofluoric acid, aqueous	to 30%	20	✘	✘																					

☒ Highly resistant
 ✘ Limited resistance
 ✘ Not resistant

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Reagent	Concentration	at + °C %	Polyamide PA 6	Polyamide PA 6.6	Polyamide PA 12	Thermoplastic polyurethane PU	Polypropylene PP	Polyethylene HD-PE	Polyethylene LD-PE	Polystyrene PS	Nitrile butadiene rubber NBR
Carbon dioxide, dry	100%	60					⊗	⊗	⊗	50 °C ⊗	20 °C ⊗
Carbonic acid	100%	60	⊗	⊗	⊗						20 °C ⊗
Cresylic acid, aqueous	to 90%	20	pure ✗	pure ✗			⊗	⊗	✗	✗	✗
Coolant DIN 53521		120	✗	✗							
Copper chloride, aqueous	saturated	20					⊗	⊗	⊗		⊗
Copper sulphate, aqueous	saturated	60					⊗	⊗	⊗		20 °C ⊗
Magnesium carbonate, aqueous	saturated	100					⊗			50 °C ⊗	
Magnesium chloride, aqueous	saturated	20	10% ⊗	10% ⊗	10% ⊗		⊗	⊗	⊗	⊗	⊗
Methyl alcohol	100%	20	⊗	⊗	⊗		40 °C ⊗	⊗	⊗	⊗	⊗
Methylene chloride	100%	20	✗	✗	✗		✗	✗	✗		
Lactic acid, aqueous	to 90%	20	10% ⊗	10% ⊗	10% ⊗	3% ✗	⊗	⊗	⊗	80% ⊗	⊗
Mineral oil			⊗	⊗	⊗		20 °C ⊗	20 °C ⊗	20 °C ⊗		
Sodium chlorate, aqueous	saturated	20	10% ✗	10% ✗	10% ✗		⊗	⊗	⊗		
Sodium hydroxide, aqueous	10%	20	⊗	⊗	⊗	3% ✗	⊗	⊗	⊗	⊗	
Nickel chloride, aqueous	saturated	20	10% ✗	10% ✗	10% ✗		⊗			⊗	⊗
Nickel sulphate, aqueous	saturated	20	10% ✗	10% ✗	10% ✗		⊗	⊗	⊗		⊗
Nitroglycerin	diluted	20						✗	✗		
Oil and grease		20	⊗	⊗	⊗		✗				
Oleic acid	-	20	⊗	⊗	⊗		⊗	⊗	⊗	⊗	✗
Oxalic acid	all	20	10% ✗	10% ✗	10% ✗	3% ✗	⊗	⊗	⊗	⊗	✗
Ozone	pure		✗	✗	✗		✗	✗	✗		
Petroleum	100%	80	⊗	⊗	⊗		20 °C ⊗	20 °C ⊗	20 °C ✗	✗	
Phosgene, gaseous	100%	20					✗	✗	✗		
Phosphoric acid, aqueous	diluted	20	10% ✗	10% ✗	10% ✗	3% ✗	⊗	⊗	⊗	86% ⊗	✗
Phosphorus pentoxide	100%	20					⊗				
Mercury	pure	20	⊗	⊗	⊗		⊗	⊗	⊗	⊗	⊗
Nitric acid, aqueous	50%	20	✗	✗	✗	3% ✗	✗	✗	✗	30% ⊗	✗
Hydrochloric acid, aqueous	30%	20	20% ✗	20% ✗	20% ✗	3% ✗	⊗	⊗	⊗	15% ⊗	✗
Lubricating grease, ester oil base		110	✗	✗							
Polyphenyl ester base		110	⊗	⊗	⊗						
Lubricating grease, silicone oil base		110	⊗	⊗	⊗						
Carbon disulphide	100%	20	⊗	⊗	⊗		⊗	✗	✗	✗	✗
Sodium sulfide, aqueous	diluted	40					⊗	⊗	⊗		
Sulphuric acid, aqueous	10%	20	✗	✗	✗	3% ✗	50% ⊗	50% ⊗	50% ⊗	⊗	✗
Sea water		40	⊗	⊗	⊗	20 °C ⊗	⊗	⊗	⊗	⊗	20 °C ⊗
Soap solution, aqueous	all	20	diluted ⊗	diluted ⊗	diluted ⊗	⊗	⊗	⊗	⊗	⊗	
Carbon tetrachloride	100%	20	⊗	⊗	⊗		✗	✗	✗	✗	
Toluene	100%	20	⊗	⊗	⊗	✗		✗	✗	✗	✗
Trichloroethylene	100%	20	✗	✗	✗		✗	✗	✗		
Vinyl acetate	100%	20					⊗				
Hydrogen	100%	60	20 °C ⊗	20 °C ⊗	20 °C ⊗		⊗	⊗	⊗		20 °C ⊗
Xylene	100%	20	⊗	⊗	⊗		✗	✗	✗	✗	✗
Zinc chloride, aqueous	diluted	60	10% ✗	10% ✗			⊗	⊗	⊗	50 °C ⊗	20 °C ⊗
Zinc sulphate, aqueous	diluted	60					⊗	⊗	⊗		20 °C ⊗
Zinc chloride, aqueous	diluted	40					⊗	⊗	⊗	✗	20 °C ⊗
Citric acid	to 10%	40	20 °C ⊗	20 °C ⊗	20 °C ⊗	3% ✗	⊗	⊗	⊗	⊗	20 °C ⊗

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